



POSITION GASKET ON END OF VALVE TO ALIGN PILOT HOLES, BOTH ENDS (SIDE 'B' SHOWN)

NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38ML DRAWING FOR REPLACEMENT COILS.

15	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
14	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES
13	3	V-110	O-RING, BUNA-N, 70 DURO, AS-114, (REF 5/8 X 13/16 X 3/32), 1/4" SLEEVE, 1/2" SUB, STACK
12	8	V-1	SCREW, 10-24 X 2, SOCKET HEAD CAP
11	2	V-19	PLUG, SOCKET PIPE 1/8" NPT (#601-3 PITTSBURG PLUG PART #.)
10	2	OP3	PIN - MANUAL OVERRIDE, 1/4" & 3/8" VALVES
9	2	OS3	SPRING - MANUAL OVERRIDE, "CLASSIC" SOLENOID
8	2	V-85	O-RING, BUNA-N, 70 DURO, AS-010, (REF 1/4 X 3/8 X 1/16), CLASSIC OVRD
7	2	V-81	SCREW, 8-32 X 5/16, SOCKET SET, FULL DOG POINT
6	2	AY-38ML-11	CLASSIC SOLENOID - 1/2" NPT CONDUIT, DUST EXCLDR, 120/60
5	1	S3R	SPOOL - SOLID, STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
4	2	PB3-6E	ADAPTOR - SOLENOID, WITH O'RIDE, SINGLE PILOT, 1/4" & 3/8" STACKING VALVE
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B3-10E	FINISHED - SOLID BODY, UPPER PILOTS, 3/8" STACKING VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED
 2-PL DECIMAL ± .01
 3-PL DECIMAL ± .005
 FRACTIONAL ± 1/64
 ANGULAR ± 1/2°

AAA PRODUCTS INTERNATIONAL
 7114 Harry Hines Blvd
 Dallas, TX 75235

DRAWN: RMcKenna DATE: 11/2/2016 CHECKED: KWaite DATE: 11/2/2016
 SCALE: 1 : 1 SHEET: 1 OF 1 RELEASED: HWomack DATE: 11/2/2016

OPERATOR VOLTAGES	
PART NO	REPLACE OPERATOR
BSS3MOL 12VDC	AY-38ML-5
BSS3MOL 24VDC	AY-38ML-8
BSS3MOL 240/60	AY-38ML-17

TITLE: 3/8" STACK, DBL SOL, 2 POS, FRICTION POS, MOLD-OVER, 120/60, LCKNG OVRD, DUST EXCLDR
 PART NO.: BSS3MOL
 REV.:

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

P:\Engineering\Product Valve Assembly\Classic\SS\AY-38ML-17.dwg