

POSITION GASKET ON END OF VALVE TO ALIGN PILOT HOLES, BOTH ENDS (SIDE 'B' SHOWN)

NOTES:  
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.  
 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW.

15	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
14	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,RR,D,CR,PP,SR,SS VALVES
13	3	V-110	O-RING, BUNA-N, 70 DURO, AS-114, (REF 5/8 X 13/16 X 3/32), 1/4" SLEEVE, 1/2" SUB, STACK
12	8	V-1	SCREW, 10-24 X 2, SOCKET HEAD CAP
11	2	V-19	PLUG, SOCKET PIPE 1/8" NPT, 7/8 TAPER, FLUSH SEAL
10	2	POP-3	OVERRIDE, PUSH PIN, 303 STAINLESS, 1/4" & 3/8" VALVE
9	2	OS3	SPRING - MANUAL OVERRIDE, "CLASSIC" SOLENOID
8	2	V-85	O-RING, BUNA-N, 70 DURO, AS-010, (REF 1/4 X 3/8 X 1/16), CLASSIC OVRD
7	2	V-81	SCREW, 8-32 X 5/16, SOCKET SET, FULL DOG POINT
6	2	AY-38X-11	CLASSIC SOLENOID - EXPLOSION PROOF, 120/60VAC, 38.5VDC, 110/50VAC
5	1	S3R	SPOOL - SOLID, STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
4	2	PB3-6E	ADAPTOR - SOLENOID, WITH O'RIDE, SINGLE PILOT, 1/4" & 3/8" STACKING VALVE
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-10E	FINISHED - SOLID BODY, UPPER PILOTS, 1/4" STACKING VALVE
FLG	QTY	PART NO	DESCRIPTION

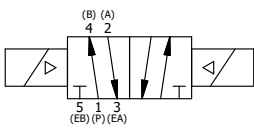
LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED  
 2-PL DECIMAL ± .01  
 3-PL DECIMAL ± .005  
 FRACTIONAL ± 1/64  
 ANGULAR ± 1/2°



DRAWN: RMckenna DATE: 3/16/2016 CHECKED: KWaite DATE: 3/16/2016  
 SCALE: 1 : 1 SHEET: 1 OF 1 RELEASED: HWomack DATE: 3/16/2016

OPERATOR VOLTAGES	
PART NO	REPLACE OPERATOR
BSS2XOP 240/60	AY-38X-17
BSS2XOP 24VDC	AY-38X-8
BSS2XOP 12VDC	AY-38X-5

TITLE: 1/4" STACK, DBL SOL, 2 POS, FRICTION POS, SOL RTRN, EXPL PROOF, 120/60, PUSH OVRD  
 PART NO.: BSS2XOP  
 REV.:



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