

POSITION GASKET ON END OF VALVE TO ALIGN PILOT HOLES, BOTH ENDS (SIDE 'A' SHOWN)

- NOTES:  
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.  
 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38M DRAWING FOR REPLACEMENT COILS.

10	3	V-110	O-RING, BUNA-N, 70 DURO, AS-114, (REF 5/8 X 13/16 X 3/32), 1/4" SLEEVE, 1/2" SUB, STACK
9	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
8	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES
7	8	V-1	SCREW, 10-24 X 2, SOCKET HEAD CAP
6	2	AY-38M-11	CLASSIC SOLENOID - 1/2" NPT CONDUIT, 120/60
5	2	PB3-5E	ADAPTOR - SOLENOID, SINGLE PILOT, 1/4" & 3/8" STACKING VALVE
4	1	S3R	SPOOL - SOLID, STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-10E	FINISHED - SOLID BODY, UPPER PILOTS, 1/4" STACKING VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED  
 2-PL DECIMAL ± .01  
 3-PL DECIMAL ± .005  
 FRACTIONAL ± 1/64  
 ANGULAR ± 1/2°

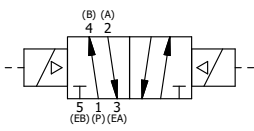
**AAA PRODUCTS INTERNATIONAL**  
 PRODUCTS INTERNATIONAL  
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DRAWN: RMckenna DATE: 3/10/2016 CHECKED: KWaite DATE: 3/10/2016  
 SCALE: 1 : 1 SHEET: 1 OF 1 RELEASED: HWomack DATE: 3/10/2016

OPERATOR VOLTAGES	
PART NO	REPLACE OPERATOR
BSS2MZ 240/60	AY-38M-17
BSS2MZ 24VDC	AY-38M-8
BSS2MZ 12VDC	AY-38M-5

TITLE: 1/4" STACK, DBL SOL, 2 POS, FRICTION POS, SOL RTRN, MOLD-OVER, 120/60, EXT PILOT

PART NO.: BSS2MZ REV.:



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