

POSITION GASKET ON END OF VALVE  
TO ALIGN PILOT HOLES,  
BOTH ENDS (SIDE 'B' SHOWN)

NOTES:  
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.  
2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38ED DRAWING FOR REPLACEMENT COILS.

15	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
14	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES
13	3	V-110	O-RING, BUNA-N, 70 DURO, AS-114, (REF 5/8 X 13/16 X 3/32), 1/4" SLEEVE, 1/2" SUB, STACK
12	8	V-1	SCREW, 10-24 X 2, SOCKET HEAD CAP
11	2	V-19	PLUG, SOCKET PIPE 1/8" NPT (#601-3 PITTSBURG PLUG PART #.)
10	2	OP3	PIN - MANUAL OVERRIDE, 1/4" & 3/8" VALVES
9	2	OS3	SPRING - MANUAL OVERRIDE, "CLASSIC" SOLENOID
8	2	V-85	O-RING, BUNA-N, 70 DURO, AS-010, (REF 1/4 X 3/8 X 1/16), CLASSIC OVRD
7	2	V-81	SCREW, 8-32 X 5/16, SOCKET SET, FULL DOG POINT
6	2	AY-38ED-11	CLASSIC SOLENOID - ISO 4400 DIN, 120/60
5	1	S3R	SPOOL - SOLID, STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
4	2	PB3-6E	ADAPTOR - SOLENOID, WITH O'RIDE, SINGLE PILOT, 1/4" & 3/8" STACKING VALVE
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-10E	FINISHED - SOLID BODY, UPPER PILOTS, 1/4" STACKING VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS  
UNLESS  
OTHERWISE SPECIFIED

2-PL DECIMAL ± .01  
3-PL DECIMAL ± .005  
FRACTIONAL ± 1/64  
ANGULAR ± 1/2°



DRAWN: RMcKenna DATE: 12/19/2015  
SCALE: 1 : 1 SHEET: 1 OF 1

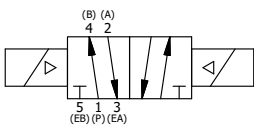
CHECKED: KWaite DATE: 12/19/2015  
RELEASED: HWomack DATE: 12/19/2015

OPERATOR VOLTAGES	
PART NO	REPLACE OPERATOR
BSS2EDO 240/60	AY-38ED-17
BSS2EDO 24VDC	AY-38ED-8
BSS2EDO 12VDC	AY-38ED-5

TITLE:  
**1/4" STACK, DBL SOL, 2 POS,  
FRICTION POS, SOL RTRN,  
ISO 4400 DIN, 120/60, LCKNG OVRD**

PART NO.:  
**BSS2EDO**

REV.:



THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

D:\Engineering\Product Valve Assembly\Classic\SS\BSS2EDO.dwg