

POSITION GASKET ON END OF VALVE
TO ALIGN PILOT HOLES,
BOTH ENDS (SIDE 'B' SHOWN)

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38 DRAWING FOR REPLACEMENT COILS.

11	3	V-110	O-RING, BUNA-N, 70 DURO, AS-114, (REF 5/8 X 13/16 X 3/32), 1/4" SLEEVE, 1/2" SUB, STACK
10	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
9	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES
8	2	V-19	PLUG, SOCKET PIPE 1/8" NPT (#601-3 PITTSBURG PLUG PART #.)
7	8	V-1	SCREW, 10-24 X 2, SOCKET HEAD CAP
6	2	AY-38-11	CLASSIC SOLENOID - STANDARD, COMPLETE OPERATOR, 120/60
5	2	PB3-5E	ADAPTOR - SOLENOID, SINGLE PILOT, 1/4" & 3/8" STACKING VALVE
4	1	S3R	SPOOL - SOLID, STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-10E	FINISHED - SOLID BODY, UPPER PILOTS, 1/4" STACKING VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS
UNLESS OTHERWISE SPECIFIED
2-PL DECIMAL ± .01
3-PL DECIMAL ± .005
FRACTIONAL ± 1/64
ANGULAR ± 1/2°

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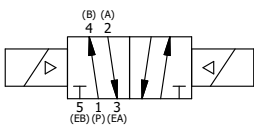
DRAWN: RMckenna DATE: 7/7/2011 CHECKED: KWaite DATE: 9/22/2013
SCALE: 1 : 1 SHEET: 1 OF 1 RELEASED: HWomack DATE: 9/22/2013

OPERATOR VOLTAGES	
PART NO	REPLACE OPERATOR
BSS2 240/60	AY-38-17
BSS2 24VDC	AY-38-8
BSS2 12VDC	AY-38-5

TITLE: **1/4" STACK, DBL SOL, 2 POS, FRICTION POS, SOL RTRN, CLASSIC SOL, 120/60**

PART NO.: **BSS2**

REV.:



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