



POSITION ECG48-1 GASKET ON END OF VALVE SO GASKET COVERS PILOT HOLE, SIDE 'B' ONLY

POSITION GASKET TO SEAL PILOT HOLE, BOTH SIDES. THE ROUND ALUMINUM ADAPTOR IS ROTATED 90 DEGREES. SUPPLY 50-160 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR.

NOTES:  
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.  
 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38 DRAWING FOR REPLACEMENT COILS.

13	1	SPK-8	KIT - SUBPLATE MOUNT, 1" SUBPLATE VALVES
12	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
11	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES
10	1	ECG48	GASKET - END CAP, 1/2", 3/4" & 1" VALVE
9	4	V-47	SCREW, 1/4-20 X 1, SOCKET HEAD CAP
8	1	AY-38-11	CLASSIC SOLENOID - STANDARD, COMPLETE OPERATOR, 120/60
7	1	SSA48	ADAPTOR, SOLENOID, 1/2", 3/4" & 1" VALVE
6	1	S8	SPOOL - STANDARD, 2 POS, CLSD CTR, 3/4" & 1" VALVE
5	1	PEC48	END CAP, PILOT, 380 AL, 1/2", 3/4" & 1" VALVES
4	4	V-46	SCREW, 1/4-20 X 3/4, SOCKET HEAD CAP
3	1	ECG48-1	GASKET - END CAP, LOWER PILOT, 1/2", 3/4" & 1" VALVE
2	6	V-30	O-RING, BUNA-N, 70 DURO, AS-220, (REF 1-3/8 X 1-5/8 X 1/8), 3/4" & 1" VALVES
1	1	BP8-4	BODY, 1" SUBPLATE, UPPER & LOWER PILOT
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED	2-PL DECIMAL ± .01	<b>AAA PRODUCTS INTERNATIONAL</b> 7114 Harry Hines Blvd Dallas, TX 75235	
	3-PL DECIMAL ± .005		
	FRACTIONAL ± 1/64		
	ANGULAR ± 1/2°		
DRAWN: RMcKenna	DATE: 7/23/2015	CHECKED: KWaite	DATE: 7/23/2015
SCALE: 3/4	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 7/23/2015
TITLE: <b>1" SUBPLATE, SNGL SOL, 2 POS, FRICTION POS, PILOT RTRN, CLASSIC SOL, 120/60, EXT PILOT</b>		PART NO.:	REV.:
		<b>SR8PZ</b>	

OPERATOR VOLTAGES	
PART NO	REPLACE OPERATOR
SR8PZ 12VDC	AY-38-5
SR8PZ 24VDC	AY-38-8
SR8PZ 240/60	AY-38-17

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