



POSITION ECG48-1 GASKET ON END OF VALVE SO GASKET COVERS PILOT HOLE, SIDE 'B' ONLY

ALIGN PILOT AND HOLE IN GASKET, SIDE 'A' ONLY FOR EXTERNAL PILOT OPERATION - ROTATE THE ROUND ALUMINUM ADAPTOR 90 OR 180 DEGREES. REMOVE 1/8" NPTF PLUG AND SUPPLY 50-160 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR.

NOTES:  
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.  
 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38ML DRAWING FOR REPLACEMENT COILS.

14	1	SPK-8	KIT - SUBPLATE MOUNT, 1" SUBPLATE VALVES
13	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
12	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES
11	1	ECG48	GASKET - END CAP, 1/2", 3/4" & 1" VALVE
10	1	V-19	PLUG, SOCKET PIPE 1/8" NPT (#601-3 PITTSBURG PLUG PART #.)
9	4	V-47	SCREW, 1/4-20 X 1, SOCKET HEAD CAP
8	1	AY-38ML-11	CLASSIC SOLENOID - 1/2" NPT CONDUIT, DUST EXCLDR, 120/60
7	1	SSA48	ADAPTOR, SOLENOID, 1/2", 3/4" & 1" VALVE
6	1	S8	SPOOL - STANDARD, 2 POS, CLSD CTR, 3/4" & 1" VALVE
5	1	PEC48	END CAP, PILOT, 380 AL, 1/2", 3/4" & 1" VALVES
4	4	V-46	SCREW, 1/4-20 X 3/4, SOCKET HEAD CAP
3	1	ECG48-1	GASKET - END CAP, LOWER PILOT, 1/2", 3/4" & 1" VALVE
2	6	V-30	O-RING, BUNA-N, 70 DURO, AS-220, (REF 1-3/8 X 1-5/8 X 1/8), 3/4" & 1" VALVES
1	1	BP8-4	BODY, 1" SUBPLATE, UPPER & LOWER PILOT
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°	<b>AAA PRODUCTS INTERNATIONAL</b> 7114 Harry Hines Blvd Dallas, TX 75235										
DRAWN: RMckenna	DATE: 3/8/2016	CHECKED: KWaite		DATE: 3/9/2016									
SCALE: 3/4	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 3/9/2016										
TITLE: <b>1" SUBPLATE, SNGL SOL, 2 POS, FRICTION POS, PILOT RTRN, MOLD-OVER, 120/60, DUST EXCLDR</b>		PART NO.:	REV.:										
<table border="1"> <thead> <tr> <th colspan="2">OPERATOR VOLTAGES</th> </tr> <tr> <th>PART NO</th> <th>REPLACE OPERATOR</th> </tr> </thead> <tbody> <tr> <td>SR8PML 240/60</td> <td>AY-38ML-17</td> </tr> <tr> <td>SR8PML 24VDC</td> <td>AY-38ML-8</td> </tr> <tr> <td>SR8PML 12VDC</td> <td>AY-38ML-5</td> </tr> </tbody> </table>		OPERATOR VOLTAGES		PART NO	REPLACE OPERATOR	SR8PML 240/60	AY-38ML-17	SR8PML 24VDC	AY-38ML-8	SR8PML 12VDC	AY-38ML-5	SR8PML	
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THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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