



POSITION ECG48-1 GASKET ON END OF VALVE SO GASKET COVERS PILOT HOLE, SIDE 'B' ONLY

POSITION GASKET TO SEAL PILOT HOLE, BOTH SIDES. THE ROUND ALUMINUM ADAPTOR IS ROTATED 90 DEGREES. SUPPLY 50-160 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR.

NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38L DRAWING FOR REPLACEMENT COILS.

13	1	SPK-8	KIT - SUBPLATE MOUNT, 1" SUBPLATE VALVES
12	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
11	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES
10	1	ECG48	GASKET - END CAP, 1/2", 3/4" & 1" VALVE
9	4	V-47	SCREW, 1/4-20 X 1, SOCKET HEAD CAP
8	1	AY-38L-11	CLASSIC SOLENOID, 120/60, W/DUST EXCLUDER
7	1	SSA48	ADAPTOR, SOLENOID, 1/2", 3/4" & 1" VALVE
6	1	S8	SPOOL - STANDARD, 2 POS, CLSD CTR, 3/4" & 1" VALVE
5	1	PEC48	END CAP, PILOT, 380 AL, 1/2", 3/4" & 1" VALVES
4	4	V-46	SCREW, 1/4-20 X 3/4, SOCKET HEAD CAP
3	1	ECG48-1	GASKET - END CAP, LOWER PILOT, 1/2", 3/4" & 1" VALVE
2	6	V-30	O-RING, BUNA-N, 70 DURO, AS-220, (REF 1-3/8 X 1-5/8 X 1/8), 3/4" & 1" VALVES
1	1	BP8-4	BODY, 1" SUBPLATE, UPPER & LOWER PILOT
FLG	QTY	PART NO	DESCRIPTION

SECTION A-A
 VIEW FROM 3 PORT SIDE

OPERATOR VOLTAGES	
PART NO	REPLACE OPERATOR
SR8PLZ 12VDC	AY-38L-5
SR8PLZ 24VDC	AY-38L-8
SR8PLZ 240/60	AY-38L-17

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna	DATE: 3/18/2020	CHECKED: KWaite	DATE: 3/18/2020	
SCALE: 3/4	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 3/18/2020	
TITLE: 1" SUBPLATE, SNGL SOL, 2 POS, PILOT RTRN, CLASSIC SOL, 120/60, DUST EXCLDR, EXT PILOT		PART NO.:	REV.:	
		SR8PLZ		

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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