



POSITION GASKET ON END OF VALVE SO GASKET COVERS PILOT HOLE, SIDE 'B' ONLY

ALIGN PILOT AND HOLE IN GASKET, SIDE 'A' ONLY FOR EXTERNAL PILOT OPERATION - ROTATE ADAPTOR AND GASKET 90 DEGREES. REMOVE V-19 PLUG AND SUPPLY 50-160 PSI TO ADAPTOR.

NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID COIL WITH COIL LISTED IN TABLE BELOW. SEE AY-38L ASSEMBLY FOR ADDITIONAL INFORMATION.

16	1	V-81	SCREW, 8-32 X 5/16, SOCKET SET, FULL DOG POINT
15	2	V-85	O-RING, BUNA-N, 70 DURO, AS-010, (REF 1/4 X 3/8 X 1/16), CLASSIC OVRD
14	1	OP4	PIN, MANUAL OVERRIDE, 1/2", 3/4" & 1" VALVES
13	1	OS3	SPRING - MANUAL OVERRIDE, "CLASSIC" SOLENOID
12	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
11	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES
10	1	V-19	PLUG, SOCKET PIPE 1/8" NPT (#601-3 PITTSBURG PLUG PART #.)
9	1	AY-38L-11	CLASSIC SOLENOID, 120/60, W/DUST EXCLUDER
8	4	V-47	SCREW, 1/4-20 X 1, SOCKET HEAD CAP
7	1	SSA48-O	ADAPTOR, 'A' SIDE, CLASSIC SOL., OVERRIDE, 1/2", 3/4" & 1" VALVE
6	1	S8	SPOOL - STANDARD, 2 POS, CLSD CTR, 3/4" & 1" VALVE
5	1	PEC48	END CAP, PILOT, 380 AL, 1/2", 3/4" & 1" VALVES
4	4	V-46	SCREW, 1/4-20 X 3/4, SOCKET HEAD CAP
3	2	ECG48	GASKET - END CAP, 1/2", 3/4" & 1" VALVE
2	6	V-30	O-RING, BUNA-N, 70 DURO, AS-220, (REF 1-3/8 X 1-5/8 X 1/8), 3/4" & 1" VALVES
1	1	B8-1	BODY, 1" SIDE PORT, UPPER PILOTS, ANODIZED
FLG	QTY	PART NO	DESCRIPTION

SECTION A-A
SCALE 3/4

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED	2-PL DECIMAL ± .01	AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235									
	3-PL DECIMAL ± .005										
	FRACTIONAL ± 1/64										
	ANGULAR ± 1/2°										
DRAWN: RMckenna	DATE: 11/14/2015	CHECKED: KWaite	DATE: 11/14/2015								
SCALE: 3/4	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 11/14/2015								
TITLE: 1" SIDE PORT, SNGL SOL, 2 POS, FRICTION POS, PILOT RTRN, CLASSIC, 120/60, LCKNG OVRD, DUST EXCLDR		PART NO.:	REV.:								
OPERATOR VOLTAGES <table border="1"> <tr><td>PART NO</td><td>REPLACE OPERATOR</td></tr> <tr><td>SR80L 240/60</td><td>AY-38L-17</td></tr> <tr><td>SR80L 24VDC</td><td>AY-38L-8</td></tr> <tr><td>SR80L 12VDC</td><td>AY-38L-5</td></tr> </table>		PART NO	REPLACE OPERATOR	SR80L 240/60	AY-38L-17	SR80L 24VDC	AY-38L-8	SR80L 12VDC	AY-38L-5	SR80L	
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SR80L 240/60	AY-38L-17										
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THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

P:\Engineering\Product Valve Assembly\Classic\SR80L\SR80L.dwg