



POSITION GASKET ON END OF VALVE SO GASKET COVERS PILOT HOLE, SIDE 'B' ONLY

ALIGN PILOT AND HOLE IN GASKET, SIDE 'A' ONLY FOR EXTERNAL PILOT OPERATION - ROTATE ADAPTOR AND GASKET 90 DEGREES. REMOVE V-19 PLUG AND SUPPLY 50-160 PSI TO ADAPTOR.

NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38EDT DRAWING FOR REPLACEMENT COILS.

16	1	V-81	SCREW, 8-32 X 5/16, SOCKET SET, FULL DOG POINT
15	2	V-85	O-RING, BUNA-N, 70 DURO, AS-010, (REF 1/4 X 3/8 X 1/16), CLASSIC OVRD
14	1	OP4-W	OVERRIDE PIN, SPRING RETURN, 1/2", 3/4" & 1" VALVE
13	1	OS3W	SPRING - OVERRIDE RETURN, "CLASSIC" SOLENOID
12	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
11	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES
10	1	V-19	PLUG, SOCKET PIPE 1/8" NPT (#601-3 PITTSBURG PLUG PART #.)
9	1	AY-38EDT-11	CLASSIC SOLENOID - ISO 4400 DIN, 1/8" NPTF SOL EXHST, 120/60
8	4	V-47	SCREW, 1/4-20 X 1, SOCKET HEAD CAP
7	1	SSA48-OW	ADAPTOR, 'A' SIDE, CLASSIC SOL., NON-LOCKING OVERRIDE, 1/2", 3/4" & 1" VALVE
6	1	S8	SPOOL - STANDARD, 2 POS, CLSD CTR, 3/4" & 1" VALVE
5	1	PEC48	END CAP, PILOT, 380 AL, 1/2", 3/4" & 1" VALVES
4	4	V-46	SCREW, 1/4-20 X 3/4, SOCKET HEAD CAP
3	2	ECG48	GASKET - END CAP, 1/2", 3/4" & 1" VALVE
2	6	V-30	O-RING, BUNA-N, 70 DURO, AS-220, (REF 1-3/8 X 1-5/8 X 1/8), 3/4" & 1" VALVES
1	1	B6-1	BODY, 3/4" SIDE PORT, UPPER PILOTS, ANODIZED
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235								
DRAWN: RMckenna		DATE: 3/28/2020										
SCALE: 3/4		SHEET: 1 OF 1		CHECKED: KWaite DATE: 3/28/2020 RELEASED: HWomack DATE: 3/28/2020								
OPERATOR VOLTAGES <table border="1"> <thead> <tr> <th>PART NO</th> <th>REPLACE OPERATOR</th> </tr> </thead> <tbody> <tr> <td>SR6EDONT 12VDC</td> <td>AY-38EDT-5</td> </tr> <tr> <td>SR6EDONT 24VDC</td> <td>AY-38EDT-8</td> </tr> <tr> <td>SR6EDONT 240/60</td> <td>AY-38EDT-17</td> </tr> </tbody> </table>		PART NO	REPLACE OPERATOR	SR6EDONT 12VDC	AY-38EDT-5	SR6EDONT 24VDC	AY-38EDT-8	SR6EDONT 240/60	AY-38EDT-17	TITLE: 3/4" SIDE PORT, SNGL SOL, 2 POS, PILOT RTRN, ISO 4400 DIN, 120/60, NON-LCKNG OVRD, TPD VENT		PART NO.: SR6EDONT
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THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT				REV.:								

P:\Engineering\Product Valve Assembly\Classic\S&P\AY-38EDT.dwg