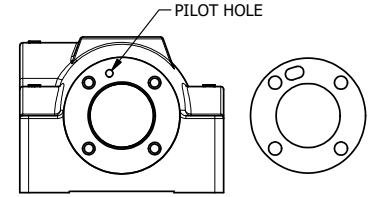


POSITION GASKET ON END OF VALVE SO GASKET COVERS PILOT HOLE, SIDE 'B' ONLY



ALIGN PILOT AND HOLE IN GASKET, SIDE 'A' ONLY FOR EXTERNAL PILOT OPERATION - ROTATE THE ROUND ALUMINUM ADAPTOR 90 OR 180 DEGREES. REMOVE 1/8" NPTF PLUG AND SUPPLY 50-160 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR.

NOTES:  
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.  
 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38ED DRAWING FOR REPLACEMENT COILS.

12	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
11	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES
10	1	V-19	PLUG, SOCKET PIPE 1/8" NPT (#601-3 PITTSBURG PLUG PART #.)
9	4	V-47	SCREW, 1/4-20 X 1, SOCKET HEAD CAP
8	1	AY-38ED-11	CLASSIC SOLENOID - ISO 4400 DIN, 120/60
7	1	SSA48	ADAPTOR, SOLENOID, 1/2", 3/4" & 1" VALVE
6	1	S8	SPOOL - STANDARD, 2 POS, CLSD CTR, 3/4" & 1" VALVE
5	1	PEC48	END CAP, PILOT, 380 AL, 1/2", 3/4" & 1" VALVES
4	4	V-46	SCREW, 1/4-20 X 3/4, SOCKET HEAD CAP
3	2	ECG48	GASKET - END CAP, 1/2", 3/4" & 1" VALVE
2	6	V-30	O-RING, BUNA-N, 70 DURO, AS-220, (REF 1-3/8 X 1-5/8 X 1/8), 3/4" & 1" VALVES
1	1	B6-1	BODY, 3/4" SIDE PORT, UPPER PILOTS, ANODIZED
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS  
 UNLESS OTHERWISE SPECIFIED  
 2-PL DECIMAL ± .01  
 3-PL DECIMAL ± .005  
 FRACTIONAL ± 1/64  
 ANGULAR ± 1/2°

**AAA PRODUCTS INTERNATIONAL**  
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 7114 Harry Hines Blvd  
 Dallas, TX 75235

DRAWN: RMckenna DATE: 3/17/2015 CHECKED: KWaite DATE: 5/30/2015  
 SCALE: 3/4 SHEET: 1 OF 1 RELEASED: HWomack DATE: 5/30/2015

OPERATOR VOLTAGES	
PART NO	REPLACE OPERATOR
SR6ED 240/60	AY-38ED-17
SR6ED 24VDC	AY-38ED-8
SR6ED 12VDC	AY-38ED-5

TITLE:  
**3/4" SIDE PORT, SNGL SOL, 2 POS, FRICTION POS, PILOT RTRN, ISO 4400 DIN, 120/60**

PART NO.:  
**SR6ED**

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT