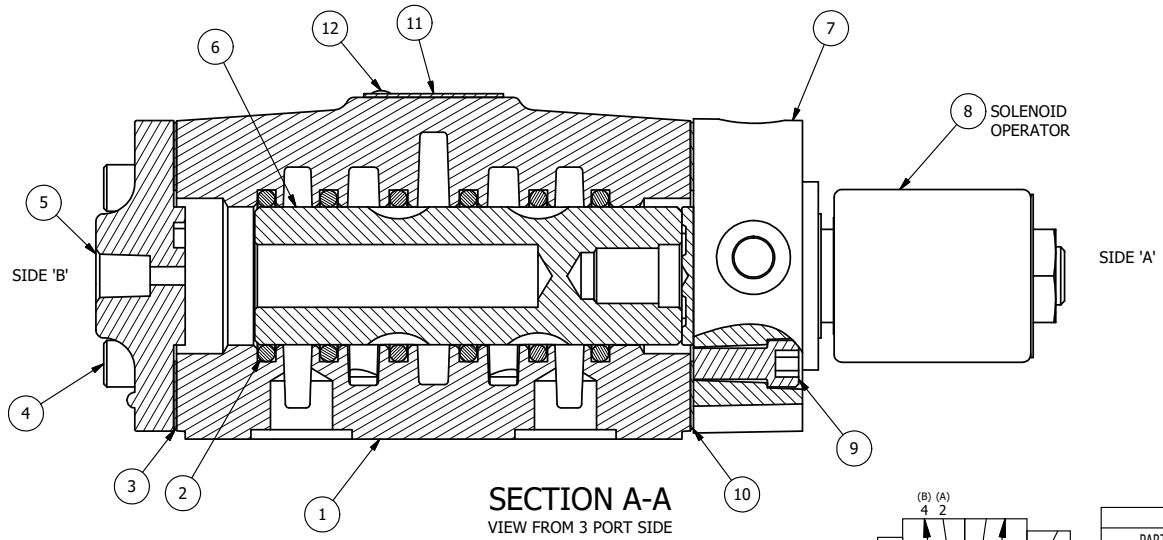


POSITION ECG48-1 GASKET TO SEAL UPPER PILOT HOLE, AND OPENING LOWER PILOT INTO END OF VALVE. SIDE 'B' ONLY.

POSITION GASKET TO SEAL PILOT HOLE, BOTH SIDES. THE ROUND ALUMINUM ADAPTOR IS ROTATED 90 DEGREES. SUPPLY 50-160 PSI TO 1/8\"/>

NOTES:  
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.  
 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38M DRAWING FOR REPLACEMENT COILS.



13	1	SPK-4	KIT - SUBPLATE MOUNT, 1/2" SUBPLATE VALVES
12	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
11	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES
10	1	ECG48	GASKET - END CAP, 1/2", 3/4" & 1" VALVE
9	4	V-47	SCREW, 1/4-20 X 1, SOCKET HEAD CAP
8	1	AY-38M-11	CLASSIC SOLENOID - 1/2" NPT CONDUIT, 120/60
7	1	SSA48	ADAPTOR, SOLENOID, 1/2", 3/4" & 1" VALVE
6	1	S4	SPOOL - STANDARD, 2 POS, CLSD CTR, 1/2" VALVE
5	1	PEC48	END CAP, PILOT, 380 AL, 1/2", 3/4" & 1" VALVES
4	4	V-46	SCREW, 1/4-20 X 3/4, SOCKET HEAD CAP
3	1	ECG48-1	GASKET - END CAP, LOWER PILOT, 1/2", 3/4" & 1" VALVE
2	6	V-6	O-RING, BUNA-N, 70 DURO, AS-216, (REF 1-1/8 X 1-3/8 X 1/8), 1/2" VALVES, 1" SUBPLATE
1	1	BP4-4	BODY, 1/2" SUBPLATE, LOWER & UPPER PILOT
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS  
 UNLESS OTHERWISE SPECIFIED  
 2-PL DECIMAL ± .01  
 3-PL DECIMAL ± .005  
 FRACTIONAL ± 1/64  
 ANGULAR ± 1/2°



DRAWN: RMckenna DATE: 3/9/2016 CHECKED: KWaite DATE: 3/9/2016  
 SCALE: 1 : 1 SHEET: 1 OF 1 RELEASED: HWomack DATE: 3/9/2016

OPERATOR VOLTAGES	
PART NO	REPLACE OPERATOR
SR4PMZ 240/60	AY-38M-17
SR4PMZ 24VDC	AY-38M-8
SR4PMZ 12VDC	AY-38M-5

TITLE:  
 1/2" SUBPLATE, SNGL SOL, 2 POS,  
 FRICTION POS, PILOT RTRN,  
 MOLD-OVER, 120/60, EXT PILOT

PART NO.:  
**SR4PMZ**

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT