



POSITION GASKET TO SEAL PILOT HOLE SIDE 'B' ONLY.

POSITION GASKET TO SEAL PILOT HOLE, BOTH SIDES. THE ROUND ALUMINUM ADAPTOR IS ROTATED 90 DEGREES. SUPPLY 50-160 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR.

NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38ED DRAWING FOR REPLACEMENT COILS.

15	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
14	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES
13	4	V-47	SCREW, 1/4-20 X 1, SOCKET HEAD CAP
12	1	AY-38ED-11	CLASSIC SOLENOID - ISO 4400 DIN, 120/60
11	1	V-81	SCREW, 8-32 X 5/16, SOCKET SET, FULL DOG POINT
10	2	V-85	O-RING, BUNA-N, 70 DURO, AS-010, (REF 1/4 X 3/8 X 1/16), CLASSIC OVRD
9	1	OS3	SPRING - MANUAL OVERRIDE, "CLASSIC" SOLENOID
8	1	OP4	PIN, MANUAL OVERRIDE, 1/2", 3/4" & 1" VALVES
7	1	SSA48-O	ADAPTOR, 'A' SIDE, CLASSIC SOL., OVERRIDE, 1/2", 3/4" & 1" VALVE
6	1	S4	SPOOL - STANDARD, 2 POS, CLSD CTR, 1/2" VALVE
5	1	PEC48	END CAP, PILOT, 380 AL, 1/2", 3/4" & 1" VALVES
4	4	V-46	SCREW, 1/4-20 X 3/4, SOCKET HEAD CAP
3	2	ECG48	GASKET - END CAP, 1/2", 3/4" & 1" VALVE
2	6	V-6	O-RING, BUNA-N, 70 DURO, AS-216, (REF 1-1/8 X 1-3/8 X 1/8), 1/2" VALVES, 1" SUBPLATE
1	1	B4-1	BODY, 1/2" SIDE PORT, UPPER PILOTS, ANODIZED
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235									
DRAWN: RMckenna		DATE: 12/9/2016			CHECKED: KWaite	DATE: 12/9/2016							
SCALE: 1 : 1		SHEET: 1 OF 1		RELEASED: HWomack	DATE: 12/9/2016								
TITLE: 1/2" SIDE PORT, SNGL SOL, 2 POS., PILOT RTRN, ISO 4400, 120/60, LCKNG OVRD, EXT PILOT				PART NO.:	SR4EDOZ								
OPERATOR VOLTAGES <table border="1"> <tr> <th>PART NO</th> <th>REPLACE OPERATOR</th> </tr> <tr> <td>SR4EDOZ 240/60</td> <td>AY-38ED-17</td> </tr> <tr> <td>SR4EDOZ 24VDC</td> <td>AY-38ED-8</td> </tr> <tr> <td>SR4EDOZ 12VDC</td> <td>AY-38ED-5</td> </tr> </table>				PART NO	REPLACE OPERATOR	SR4EDOZ 240/60	AY-38ED-17	SR4EDOZ 24VDC	AY-38ED-8	SR4EDOZ 12VDC	AY-38ED-5	REV.:	
PART NO	REPLACE OPERATOR												
SR4EDOZ 240/60	AY-38ED-17												
SR4EDOZ 24VDC	AY-38ED-8												
SR4EDOZ 12VDC	AY-38ED-5												

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

D:\Engineering\product\Valve Assembly\Classic\SRC\SR4EDOZ.dwg