

PILOT HOLE

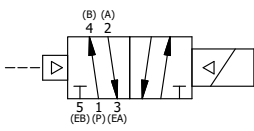
POSITION GASKET TO SEAL PILOT HOLE SIDE 'B' ONLY.

ALIGN PILOT AND HOLE IN GASKET, SIDE 'A' ONLY FOR EXTERNAL PILOT OPERATION - ROTATE THE ROUND ALUMINUM ADAPTOR 90 OR 180 DEGREES. REMOVE 1/8" NPTF PLUG AND SUPPLY 50-160 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR.

NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38ED DRAWING FOR REPLACEMENT COILS.

16	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
15	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES
14	4	V-47	SCREW, 1/4-20 X 1, SOCKET HEAD CAP
13	1	V-19	PLUG, SOCKET PIPE 1/8" NPT (#601-3 PITTSBURG PLUG PART #.)
12	1	AY-38EDL-11	CLASSIC SOLENOID - ISO 4400 DIN, DUST EXCLUDER NUT, 120/60
11	1	V-81	SCREW, 8-32 X 5/16, SOCKET SET, FULL DOG POINT
10	2	V-85	O-RING, BUNA-N, 70 DURO, AS-010, (REF 1/4 X 3/8 X 1/16), CLASSIC OVRD
9	1	OS3W	SPRING - OVERRIDE RETURN, "CLASSIC" SOLENOID
8	1	OP4-W	OVERRIDE PIN, SPRING RETURN, 1/2", 3/4" & 1" VALVE
7	1	SSA48-OW	ADAPTOR, 'A' SIDE, CLASSIC SOL., NON-LOCKING OVERRIDE, 1/2", 3/4" & 1" VALVE
6	1	S4	SPOOL - STANDARD, 2 POS, CLSD CTR, 1/2" VALVE
5	1	PEC48	END CAP, PILOT, 380 AL, 1/2", 3/4" & 1" VALVES
4	4	V-46	SCREW, 1/4-20 X 3/4, SOCKET HEAD CAP
3	2	ECG48	GASKET - END CAP, 1/2", 3/4" & 1" VALVE
2	6	V-6	O-RING, BUNA-N, 70 DURO, AS-216, (REF 1-1/8 X 1-3/8 X 1/8), 1/2" VALVES, 1" SUBPLATE
1	1	B4-1	BODY, 1/2" SIDE PORT, UPPER PILOTS, ANODIZED
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED	2-PL DECIMAL ± .01	AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235	DRAWN: RMckenna DATE: 8/26/2019 CHECKED: KWaite DATE: 8/26/2019									
	3-PL DECIMAL ± .005			SCALE: 1 : 1 SHEET: 1 OF 1 RELEASED: HWomack DATE: 8/26/2019								
OPERATOR VOLTAGES <table border="1"> <tr><th>PART NO</th><th>REPLACE OPERATOR</th></tr> <tr><td>SR4EDONL-02</td><td>SR4EDONL 12VDC</td></tr> <tr><td>SR4EDONL-03</td><td>SR4EDONL 24VDC</td></tr> <tr><td>SR4EDONL-04</td><td>SR4EDONL 240/60</td></tr> </table>		PART NO	REPLACE OPERATOR	SR4EDONL-02	SR4EDONL 12VDC	SR4EDONL-03	SR4EDONL 24VDC	SR4EDONL-04	SR4EDONL 240/60	TITLE: 1/2" SIDE PORT, SNGL SOL, 2 POS., PILOT RTRN, ISO 4400 DIN, 120/60, NON-LCKNG OVRD, DUST EXCLDR	PART NO.: SR4EDONL	REV.:
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THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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