

POSITION GASKET TO SEAL PILOT HOLE ON SIDE 'B' AS SHOWN.

ALIGN PILOT HOLE AND CENTER CUTOUT ON SIDE 'A' AS SHOWN.

ALIGN HOLES IN GASKET AS SHOWN.
(FOR EXTERNAL PILOT PRESSURE, REMOVE PIGGY BACK BLOCK AND ROTATE 180°. LEAVE GASKET AS SHOWN. REMOVE 1/8" PLUG AND CONNECT SUPPLY PRESSURE - 160 PSI MAX.)

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW.

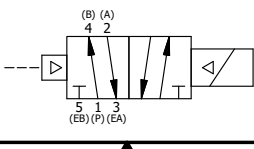
21	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
20	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,RR,D,CR,PP,SR,SS VALVES
19	1	V-81	SCREW, 8-32 X 5/16, SOCKET SET, FULL DOG POINT
18	1	V-19	PLUG, SOCKET PIPE 1/8" NPT, 7/8 TAPER, FLUSH SEAL
17	1	PEC3-5	END CAP, INDICATOR PIN, WIPER CAVITY, 6061-T6, 1/4" & 3/8" VALVE
16	1	PIK3	PIN, SPOOL OVERRIDE, 303 STAINLESS, 1/4" & 3/8" VALVES
15	1	V-78	U-CUP, 1/2 X 1/4 X 1/8, NITRILE
14	1	V-119	RING, CIRCULAR PUSH ON TYPE FOR INDICATOR PIN
13	1	AY-38X-11	CLASSIC SOLENOID - EXPLOSION PROOF, 120/60VAC, 38.5VDC, 110/50VAC
12	1	V-85	O-RING, BUNA-N, 70 DURO, AS-010, (REF 1/4 X 3/8 X 1/16), CLASSIC OVRD
11	1	OS3	SPRING - MANUAL OVERRIDE, "CLASSIC" SOLENOID
10	1	POP-3	OVERRIDE, PUSH PIN, 303 STAINLESS, 1/4" & 3/8" VALVE
9	4	V-1	SCREW, 10-24 X 2, SOCKET HEAD CAP
8	1	PB3-3E	ADAPTOR - SNGL SOL., W/OVERRIDE, 1/4" & 3/8" VALVES
7	1	PBG3-1	GASKET - PIGGY BACK, SINGLE SOLENOID, 1/4" & 3/8" VALVE
6	1	S3R	SPOOL - SOLID, STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
5	1	PEC3	END CAP, PILOT, 380 AL, 1/4" & 3/8" VALVE
4	8	V-38	SCREW, 10-24 X 3/4, SOCKET HEAD CAP
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B3-6E	BODY - SOLID, PIGGY BACK, ANODIZED, 3/8" SIDE PORT VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS
UNLESS OTHERWISE SPECIFIED
2-PL DECIMAL ± .01
3-PL DECIMAL ± .005
FRACTIONAL ± 1/64
ANGULAR ± 1/2°



DRAWN: RMckenna DATE: 6/22/2022 CHECKED: KWaite DATE: 6/22/2022
SCALE: 1 : 1 SHEET: 1 OF 1 RELEASED: HWomack DATE: 6/22/2022

OPERATOR VOLTAGES	
PART NO	REPLACE OPERATOR
SR3XOPK 12VDC	AY-38X-5
SR3XOPK 24VDC	AY-38X-8
SR3XOPK 240/60	AY-38X-17



TITLE:
3/8" SIDE PORT, SNGL SOL, 2 POS, PLT RTRN, EXPL PROOF, 120/60, PUSH OVRD, THREADED INDCTR PIN

PART NO.: SR3XOPK

REV.:

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