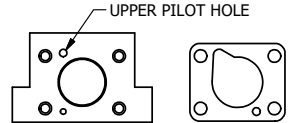
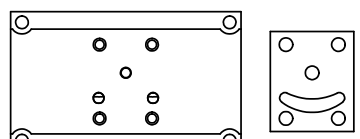


LOWER PILOT HOLE
ALIGN LOWER PILOT HOLE AND CENTER CUTOUT ON SIDE 'B' AS SHOWN.



UPPER PILOT HOLE
ALIGN UPPER PILOT HOLE AND CENTER CUTOUT ON SIDE 'A' AS SHOWN.



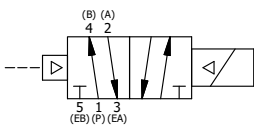
ALIGN HOLES IN GASKET AS SHOWN.
(FOR EXTERNAL PILOT PRESSURE, REMOVE PIGGY BACK BLOCK AND ROTATE 180°. LEAVE GASKET AS SHOWN. REMOVE 1/8" PLUG AND CONNECT SUPPLY PRESSURE - 160 PSI MAX.)

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38 DRAWING FOR REPLACEMENT COILS.

19	1	SPK-3	KIT - SUBPLATE MOUNTING, 3/8" SUBPLATE VALVES
18	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
17	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES
16	1	V-81	SCREW, 8-32 X 5/16, SOCKET SET, FULL DOG POINT
15	1	V-19	PLUG, SOCKET PIPE 1/8" NPT (#601-3 PITTSBURG PLUG PART #.)
14	1	SEC3-1	END CAP, NON-VENTED, 380 AL, 1/4" & 3/8" VALVES
13	1	AY-38-11	CLASSIC SOLENOID - STANDARD, COMPLETE OPERATOR, 120/60
12	1	V-85	O-RING, BUNA-N, 70 DURO, AS-010, (REF 1/4 X 3/8 X 1/16), CLASSIC OVRD
11	1	OS3	SPRING - MANUAL OVERRIDE, "CLASSIC" SOLENOID
10	1	POP-3	OVERRIDE, PUSH PIN, 303 STAINLESS, 1/4" & 3/8" VALVE
9	4	V-1	SCREW, 10-24 X 2, SOCKET HEAD CAP
8	1	PB3-3E	ADAPTOR - SNGL SOL., W/OVERRIDE, 1/4" & 3/8" VALVES
7	1	PBG3-1	GASKET - PIGGY BACK, SINGLE SOLENOID, 1/4" & 3/8" VALVE
6	1	S3R	SPOOL - SOLID, STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
5	1	PEC3	END CAP, PILOT, 380 AL, 1/4" & 3/8" VALVE
4	8	V-38	SCREW, 10-24 X 3/4, SOCKET HEAD CAP
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	BP3-6E	BODY - SOLID, PIGGY BACK, ANODIZED, 3/8" SUBPLATE VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna		DATE: 7/21/2015		
SCALE: 1 : 1		SHEET: 1 OF 1		CHECKED: KWaite DATE: 7/21/2015 RELEASED: HWomack DATE: 7/21/2015
TITLE: 3/8" SUBPLATE, SNGL SOL, 2 POS, PILOT RTRN, CLASSIC SOL, 120/60, PUSH OVRD				PART NO.: SR3POP

OPERATOR VOLTAGES	
PART NO	REPLACE OPERATOR
SR3POP 12VDC	AY-38-5
SR3POP 24VDC	AY-38-8
SR3POP 240/60	AY-38-17



THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT