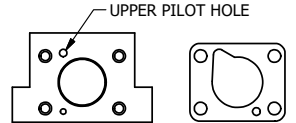
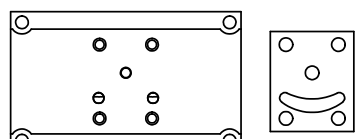


ALIGN LOWER PILOT HOLE AND CENTER CUTOUT ON SIDE 'B' AS SHOWN.



ALIGN UPPER PILOT HOLE AND CENTER CUTOUT ON SIDE 'A' AS SHOWN.



ALIGN HOLES IN GASKET AS SHOWN.
(FOR EXTERNAL PILOT PRESSURE, REMOVE PIGGY BACK BLOCK AND ROTATE 180°. LEAVE GASKET AS SHOWN. REMOVE 1/8" PLUG AND CONNECT SUPPLY PRESSURE - 160 PSI MAX.)

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38 DRAWING FOR REPLACEMENT COILS.

22	1	SPK-3	KIT - SUBPLATE MOUNTING, 3/8" SUBPLATE VALVES
21	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
20	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES
19	1	V-81	SCREW, 8-32 X 5/16, SOCKET SET, FULL DOG POINT
18	1	V-19	PLUG, SOCKET PIPE 1/8" NPT (#601-3 PITTSBURG PLUG PART #.)
17	1	PEC3-5	END CAP, INDICATOR PIN, WIPER CAVITY, 6061-T6, 1/4" & 3/8" VALVE
16	1	PIK3	PIN, SPOOL OVERRIDE, 303 STAINLESS, 1/4" & 3/8" VALVES
15	1	V-78	U-CUP, 1/2 X 1/4 X 1/8, NITRILE
14	1	V-119	RING, CIRCULAR PUSH ON TYPE FOR INDICATOR PIN
13	1	AY-38-11	CLASSIC SOLENOID - STANDARD, COMPLETE OPERATOR, 120/60
12	1	V-85	O-RING, BUNA-N, 70 DURO, AS-010, (REF 1/4 X 3/8 X 1/16), CLASSIC OVRD
11	1	OS3	SPRING - MANUAL OVERRIDE, "CLASSIC" SOLENOID
10	1	OP3	PIN - MANUAL OVERRIDE, 1/4" & 3/8" VALVES
9	4	V-1	SCREW, 10-24 X 2, SOCKET HEAD CAP
8	1	PB3-3E	ADAPTOR - SNGL SOL., W/OVERRIDE, 1/4" & 3/8" VALVES
7	1	PBG3-1	GASKET - PIGGY BACK, SINGLE SOLENOID, 1/4" & 3/8" VALVE
6	1	S3R	SPOOL - SOLID, STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
5	1	PEC3	END CAP, PILOT, 380 AL, 1/4" & 3/8" VALVE
4	8	V-38	SCREW, 10-24 X 3/4, SOCKET HEAD CAP
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	BP3-6E	BODY - SOLID, PIGGY BACK, ANODIZED, 3/8" SUBPLATE VALVE
FLG	QTY	PART NO	DESCRIPTION

SECTION A-A
SCALE 1 : 1

OPERATOR VOLTAGES	
PART NO	REPLACE OPERATOR
SR3POK 12VDC	AY-38-5
SR3POK 24VDC	AY-38-8
SR3POK 240/60	AY-38-17

LIMITS ON DIMENSIONS
UNLESS OTHERWISE SPECIFIED
2-PL DECIMAL ± .01
3-PL DECIMAL ± .005
FRACTIONAL ± 1/64
ANGULAR ± 1/2°

DRAWN: RMckenna DATE: 12/16/2018
SCALE: 1 : 1 SHEET: 1 OF 1

TITLE:
3/8" SUBPLATE, SNGL SOL, 2 POS,
PILOT RTRN, CLASSIC SOL, 120/60,
LCKNG OVRD, THREADED INDCTR PIN

AAA PRODUCTS INTERNATIONAL
7114 Harry Hines Blvd
Dallas, TX 75235

CHECKED: KWaite DATE: 12/16/2018
RELEASED: HWomack DATE: 12/16/2018

PART NO.: SR3POK

REV.:

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT