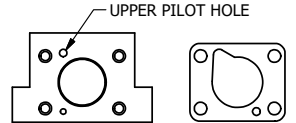
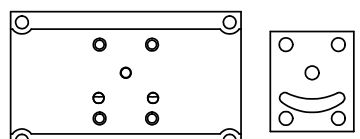


LOWER PILOT HOLE
ALIGN LOWER PILOT HOLE AND CENTER CUTOUT ON SIDE 'B' AS SHOWN.



UPPER PILOT HOLE
ALIGN UPPER PILOT HOLE AND CENTER CUTOUT ON SIDE 'A' AS SHOWN.

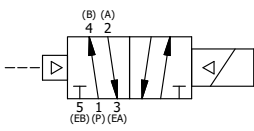


ALIGN HOLES IN GASKET AS SHOWN.
(FOR EXTERNAL PILOT PRESSURE, REMOVE PIGGY BACK BLOCK AND ROTATE 180°. LEAVE GASKET AS SHOWN. REMOVE 1/8" PLUG AND CONNECT SUPPLY PRESSURE - 160 PSI MAX.)

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38M DRAWING FOR REPLACEMENT COILS.

19	1	SPK-3	KIT - SUBPLATE MOUNTING, 3/8" SUBPLATE VALVES
18	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
17	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES
16	1	V-81	SCREW, 8-32 X 5/16, SOCKET SET, FULL DOG POINT
15	1	V-19	PLUG, SOCKET PIPE 1/8" NPT (#601-3 PITTSBURG PLUG PART #.)
14	1	SEC3-1	END CAP, NON-VENTED, 380 AL, 1/4" & 3/8" VALVES
13	1	AY-38ML-11	CLASSIC SOLENOID - 1/2" NPT CONDUIT, DUST EXCLDR, 120/60
12	1	V-85	O-RING, BUNA-N, 70 DURO, AS-010, (REF 1/4 X 3/8 X 1/16), CLASSIC OVRD
11	1	OS3W	SPRING - OVERRIDE RETURN, "CLASSIC" SOLENOID
10	1	OP3-W	OVERRIDE PIN - SPRING RETURN, 1/4" & 3/8" VALVE
9	4	V-1	SCREW, 10-24 X 2, SOCKET HEAD CAP
8	1	PB3-3EW	ADAPTOR - SNGL SOL., NON-LOCKING OVERRIDE, 1/4" & 3/8" VALVE
7	1	PBG3-1	GASKET - PIGGY BACK, SINGLE SOLENOID, 1/4" & 3/8" VALVE
6	1	S3R	SPOOL - SOLID, STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
5	1	PEC3	END CAP, PILOT, 380 AL, 1/4" & 3/8" VALVE
4	8	V-38	SCREW, 10-24 X 3/4, SOCKET HEAD CAP
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	BP3-8E	BODY - SOLID, PIGGY BACK, LOWER PILOTS, 3/8" SUBPLATE VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235									
DRAWN: RMckenna		DATE: 8/26/2019			CHECKED: KWaite	DATE: 8/26/2019							
SCALE: 1 : 1		SHEET: 1 OF 1		RELEASED: HWomack	DATE: 8/26/2019								
TITLE: 3/8" SUBPLATE, SNGL SOL, 2 POS, PILOT RTRN, MOLD-OVER, 120/60, NON-LCKNG OVRD, DUST EXCLDR				PART NO.:	SR3PMONL								
OPERATOR VOLTAGES <table border="1"> <tr> <th>PART NO</th> <th>REPLACE OPERATOR</th> </tr> <tr> <td>SR3PMONL-02</td> <td>SR3PMONL 12VDC</td> </tr> <tr> <td>SR3PMONL-03</td> <td>SR3PMONL 24VDC</td> </tr> <tr> <td>SR3PMONL-04</td> <td>SR3PMONL 240/60</td> </tr> </table>				PART NO	REPLACE OPERATOR	SR3PMONL-02	SR3PMONL 12VDC	SR3PMONL-03	SR3PMONL 24VDC	SR3PMONL-04	SR3PMONL 240/60	REV.:	
PART NO	REPLACE OPERATOR												
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THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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