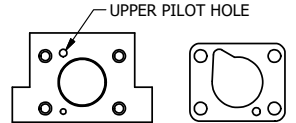
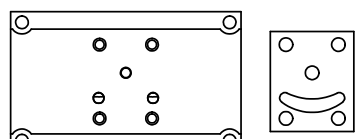


LOWER PILOT HOLE  
ALIGN LOWER PILOT HOLE AND CENTER CUTOUT ON SIDE 'B' AS SHOWN.



UPPER PILOT HOLE  
ALIGN UPPER PILOT HOLE AND CENTER CUTOUT ON SIDE 'A' AS SHOWN.



ALIGN HOLES IN GASKET AS SHOWN.  
(FOR EXTERNAL PILOT PRESSURE, REMOVE PIGGY BACK BLOCK AND ROTATE 180°. LEAVE GASKET AS SHOWN. REMOVE 1/8" PLUG AND CONNECT SUPPLY PRESSURE - 160 PSI MAX.)

NOTES:  
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.  
2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38ML DRAWING FOR REPLACEMENT COILS.

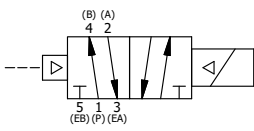
19	1	SPK-3	KIT - SUBPLATE MOUNTING, 3/8" SUBPLATE VALVES
18	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
17	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES
16	1	V-81	SCREW, 8-32 X 5/16, SOCKET SET, FULL DOG POINT
15	1	V-19	PLUG, SOCKET PIPE 1/8" NPT (#601-3 PITTSBURG PLUG PART #.)
14	1	SEC3-1	END CAP, NON-VENTED, 380 AL, 1/4" & 3/8" VALVES
13	1	AY-38ML-11	CLASSIC SOLENOID - 1/2" NPT CONDUIT, DUST EXCLDR, 120/60
12	1	V-85	O-RING, BUNA-N, 70 DURO, AS-010, (REF 1/4 X 3/8 X 1/16), CLASSIC OVRD
11	1	OS3	SPRING - MANUAL OVERRIDE, "CLASSIC" SOLENOID
10	1	OP3	PIN - MANUAL OVERRIDE, 1/4" & 3/8" VALVES
9	4	V-1	SCREW, 10-24 X 2, SOCKET HEAD CAP
8	1	PB3-3E	ADAPTOR - SNGL SOL., W/OVERRIDE, 1/4" & 3/8" VALVES
7	1	PBG3-1	GASKET - PIGGY BACK, SINGLE SOLENOID, 1/4" & 3/8" VALVE
6	1	S3R	SPOOL - SOLID, STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
5	1	PEC3	END CAP, PILOT, 380 AL, 1/4" & 3/8" VALVE
4	8	V-38	SCREW, 10-24 X 3/4, SOCKET HEAD CAP
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	BP3-8E	BODY - SOLID, PIGGY BACK, LOWER PILOTS, 3/8" SUBPLATE VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS  
UNLESS OTHERWISE SPECIFIED  
2-PL DECIMAL ± .01  
3-PL DECIMAL ± .005  
FRACTIONAL ± 1/64  
ANGULAR ± 1/2°



DRAWN: RMckenna	DATE: 11/1/2016	CHECKED: KWaite	DATE: 11/1/2016
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 11/1/2016
TITLE: <b>3/8" SUBPLATE, SNGL SOL, 2 POS, PILOT RTRN, MOLD-OVER, 120/60, LCK OVRD, DUST EX</b>		PART NO.:	REV.:
		SR3PMOL	

OPERATOR VOLTAGES	
PART NO	REPLACE OPERATOR
SR3PMOL 240/60	AY-38ML-17
SR3PMOL 24VDC	AY-38ML-8
SR3PMOL 12VDC	AY-38ML-5



THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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