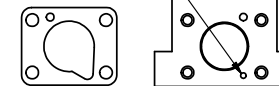


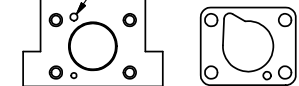
ALIGN HOLES IN GASKET AS SHOWN.
(FOR EXTERNAL PILOT PRESSURE, REMOVE PIGGY BACK BLOCK AND ROTATE 180°. LEAVE GASKET AS SHOWN. REMOVE 1/8" PLUG AND CONNECT SUPPLY PRESSURE - 160 PSI MAX.)

LOWER PILOT HOLE

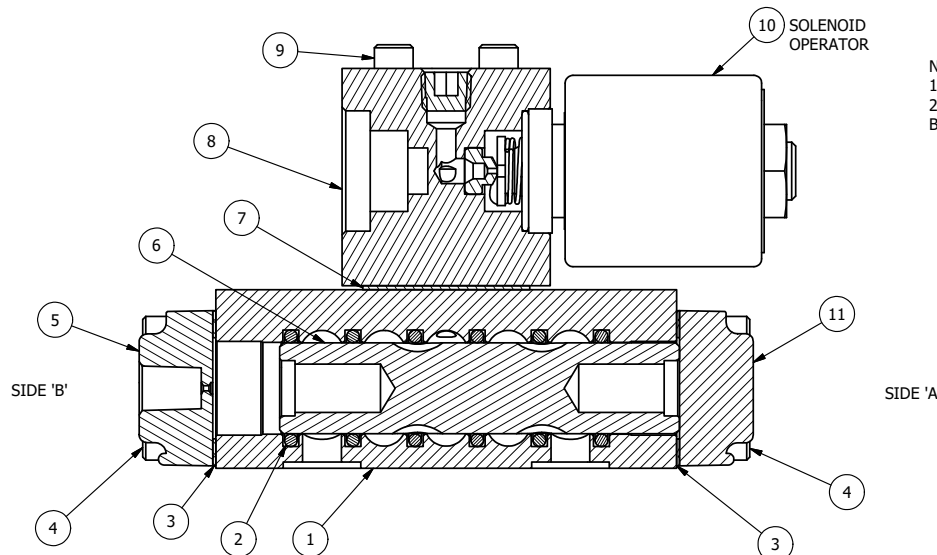


ALIGN LOWER PILOT HOLE AND CENTER CUTOUT ON SIDE 'B' AS SHOWN.

UPPER PILOT HOLE



ALIGN UPPER PILOT HOLE AND CENTER CUTOUT ON SIDE 'A' AS SHOWN.



SECTION A-A
VIEW FROM 3 PORT SIDE

NOTES:

- 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
- 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38ED DRAWING FOR REPLACEMENT COILS.

15	1	SPK-3	KIT - SUBPLATE MOUNTING, 3/8" SUBPLATE VALVES
14	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
13	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES
12	1	V-19	PLUG, SOCKET PIPE 1/8" NPT (#601-3 PITTSBURG PLUG PART #.)
11	1	SEC3-1	END CAP, NON-VENTED, 380 AL, 1/4" & 3/8" VALVES
10	1	AY-38ED-11	CLASSIC SOLENOID - ISO 4400 DIN, 120/60
9	4	V-1	SCREW, 10-24 X 2, SOCKET HEAD CAP
8	1	PB3-1E	ADAPTOR - SINGLE SOLENOID, 1/4" & 3/8" VALVES
7	1	PBG3-1	GASKET - PIGGY BACK, SINGLE SOLENOID, 1/4" & 3/8" VALVE
6	1	S3R	SPOOL - SOLID, STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
5	1	PEC3	END CAP, PILOT, 380 AL, 1/4" & 3/8" VALVE
4	8	V-38	SCREW, 10-24 X 3/4, SOCKET HEAD CAP
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	BP3-8E	BODY - SOLID, PIGGY BACK, LOWER PILOTS, 3/8" SUBPLATE VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS
UNLESS
OTHERWISE SPECIFIED

2-PL DECIMAL ± .01
3-PL DECIMAL ± .005
FRACTIONAL ± 1/64
ANGULAR ± 1/2°



DRAWN: RMckenna DATE: 3/17/2015

CHECKED: KWalte DATE: 5/30/2015

SCALE: 1 : 1 SHEET: 1 OF 1

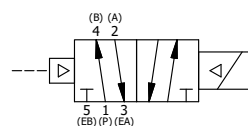
RELEASED: HWomack DATE: 5/30/2015

TITLE:
**3/8" SUBPLATE, SNGL SOL, 2 POS,
FRICTION POS, PILOT RTRN,
ISO 4400 DIN, 120/60**

PART NO.:
SR3PED

REV.:

OPERATOR VOLTAGES	
PART NO	REPLACE OPERATOR
SR3PED 240/60	AY-38ED-17
SR3PED 24VDC	AY-38ED-8
SR3PED 12VDC	AY-38ED-5



THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT