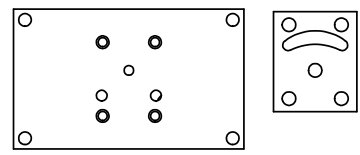
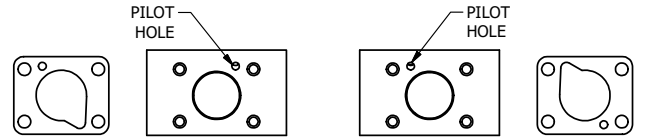


NOTES:  
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.  
 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38 DRAWING FOR REPLACEMENT COILS.



ALIGN HOLES IN GASKET AS SHOWN.  
 FOR EXTERNAL PILOT PRESSURE, REMOVE PIGGY BACK BLOCK AND ROTATE 180°. LEAVE GASKET AS SHOWN. REMOVE 1/8" PLUG AND CONNECT SUPPLY PRESSURE - 160 PSI MAX.



POSITION GASKET TO SEAL PILOT HOLE ON SIDE 'B' AS SHOWN.

ALIGN PILOT HOLE AND CENTER CUTOUT ON SIDE 'A' AS SHOWN.

18	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
17	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES
16	1	V-19	PLUG, SOCKET PIPE 1/8" NPT (#601-3 PITTSBURG PLUG PART #.)
15	1	PEC3-5	END CAP, INDICATOR PIN, WIPER CAVITY, 6061-T6, 1/4" & 3/8" VALVE
14	1	V-570	KNOB, BLACK (BRASS 1/4-20 INSERT), OS OPTION
13	1	PIK3	PIN, SPOOL OVERRIDE, 303 STAINLESS, 1/4" & 3/8" VALVES
12	1	V-78	U-CUP, 1/2 X 1/4 X 1/8, NITRILE
11	1	V-119	RING, CIRCULAR PUSH ON TYPE FOR INDICATOR PIN
10	1	AY-38-11	CLASSIC SOLENOID - STANDARD, COMPLETE OPERATOR, 120/60
9	4	V-1	SCREW, 10-24 X 2, SOCKET HEAD CAP
8	1	PB3-1E	ADAPTOR - SINGLE SOLENOID, 1/4" & 3/8" VALVES
7	1	PBG3-1	GASKET - PIGGY BACK, SINGLE SOLENOID, 1/4" & 3/8" VALVE
6	1	S3R	SPOOL - SOLID, STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
5	1	PEC3	END CAP, PILOT, 300 AL, 1/4" & 3/8" VALVE
4	8	V-38	SCREW, 10-24 X 3/4, SOCKET HEAD CAP
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-6E	BODY - SOLID, PIGGY BACK, ANODIZED, 1/4" SIDE PORT VALVE
FLG	QTY	PART NO	DESCRIPTION

SECTION A-A  
 VIEW FROM 3 PORT SIDE

OPERATOR VOLTAGES	
PART NO	REPLACE OPERATOR
SR20S 240/60	AY-38-17
SR20S 24VDC	AY-38-8
SR20S 12VDC	AY-38-5

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		<b>AAA PRODUCTS INTERNATIONAL</b> 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna	DATE: 7/23/2015	CHECKED: KWaite	DATE: 7/23/2015	
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 7/23/2015	
TITLE: 1/4" SIDE PORT, SNGL SOL, 2 POS, PILOT RTRN, CLASSIC SOL, 120/60, MAN SPL OVRD			PART NO.: SR20S	REV.:

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

P:\Engineering\Product Valve Assembly\Classic\SRC20S.dwg