



POSITION GASKET TO SEAL PILOT HOLE ON SIDE 'B' AS SHOWN.

ALIGN PILOT HOLE AND CENTER CUTOUT ON SIDE 'A' AS SHOWN.

ALIGN HOLES IN GASKET AS SHOWN.
(FOR EXTERNAL PILOT PRESSURE, REMOVE PIGGY BACK BLOCK AND ROTATE 180°. LEAVE GASKET AS SHOWN. REMOVE 1/8" PLUG AND CONNECT SUPPLY PRESSURE - 160 PSI MAX.)

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38 DRAWING FOR REPLACEMENT COILS.

21	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
20	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
19	1	V-81	SCREW, 8-32 X 5/16, SOCKET SET, FULL DOG POINT
18	1	V-19	PLUG, SOCKET PIPE 1/8" NPT (#601-3 PITTSBURG PLUG PART #.)
17	1	PIK3	PIN, SPOOL OVERRIDE, 303 STAINLESS, 1/4" & 3/8" VALVES
16	1	V-78	U-CUP, 1/2 X 1/4 X 1/8, NITRILE
15	1	V-119	RING, CIRCULAR PUSH ON TYPE FOR INDICATOR PIN
14	1	PEC3-5	END CAP, INDICATOR PIN, WIPER CAVITY, 6061-T6, 1/4" & 3/8" VALVE
13	1	AY-38-11	CLASSIC SOLENOID - STANDARD, COMPLETE OPERATOR, 120/60
12	1	V-85	O-RING, BUNA-N, 70 DURO, AS-010, (REF 1/4 X 3/8 X 1/16), CLASSIC OVRD
11	1	OS3W	SPRING - OVERRIDE RETURN, "CLASSIC" SOLENOID
10	1	OP3-W	OVERRIDE PIN - SPRING RETURN, 1/4" & 3/8" VALVE
9	4	V-1	SCREW, 10-24 X 2, SOCKET HEAD CAP
8	1	PB3-3EW	ADAPTOR - SNGL SOL., NON-LOCKING OVERRIDE, 1/4" & 3/8" VALVE
7	1	PBG3-1	GASKET - PIGGY BACK, SINGLE SOLENOID, 1/4" & 3/8" VALVE
6	1	S3	SPOOL - STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
5	1	PEC3	END CAP, PILOT, 380 AL, 1/4" & 3/8" VALVE
4	8	V-38	SCREW, 10-24 X 3/4, SOCKET HEAD CAP
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-6E	BODY - SOLID, PIGGY BACK, ANODIZED, 1/4" SIDE PORT VALVE
FLG	QTY	PART NO	DESCRIPTION

SECTION A-A
SCALE 1 : 1

OPERATOR VOLTAGES	
PART NO	REPLACE OPERATOR
SR2ONK 12VDC	AY-38-5
SR2ONK 24VDC	AY-38-8
SR2ONK 240/60	AY-38-17

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna	DATE: 3/28/2020	CHECKED: KWaite	DATE: 3/28/2020	
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 3/28/2020	
TITLE: 1/4" SIDE PORT, SNGL SOL, 2 POS, PILOT RTRN, CLASSIC SOL, 120/60, NON-LCKNG OVRD, THD INDCTR			PART NO.: SR2ONK	REV.:

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