



NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENIOD OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38 DRAWING FOR REPLACEMENT COILS.

FLG	QTY	PART NO	DESCRIPTION
21	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
20	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES
19	1	V-81	SCREW, 8-32 X 5/16, SOCKET SET, FULL DOG POINT
18	1	V-19	PLUG, SOCKET PIPE 1/8" NPT (#601-3 PITTSBURG PLUG PART #.)
17	1	PEC3-5	END CAP, INDICATOR PIN, WIPER CAVITY, 6061-T6, 1/4" & 3/8" VALVE
16	1	PIK3	PIN, SPOOL OVERRIDE, 303 STAINLESS, 1/4" & 3/8" VALVES
15	1	V-78	U-CUP, 1/2 X 1/4 X 1/8, NITRILE
14	1	V-119	RING, CIRCULAR PUSH ON TYPE FOR INDICATOR PIN
13	1	AY-38-11	CLASSIC SOLENIOD - STANDARD, COMPLETE OPERATOR, 120/60
12	1	V-85	O-RING, BUNA-N, 70 DURO, AS-010, (REF 1/4 X 3/8 X 1/16), CLASSIC OVRD
11	1	OS3	SPRING - MANUAL OVERRIDE, "CLASSIC" SOLENIOD
10	1	OP3	PIN - MANUAL OVERRIDE, 1/4" & 3/8" VALVES
9	4	V-1	SCREW, 10-24 X 2, SOCKET HEAD CAP
8	1	PB3-3E	ADAPTOR - SNGL SOL., W/OVERRIDE, 1/4" & 3/8" VALVES
7	1	PBG3-1	GASKET - PIGGY BACK, SINGLE SOLENIOD, 1/4" & 3/8" VALVE
6	1	S3R	SPOOL - SOLID, STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
5	1	PEC3	END CAP, PILOT, 380 AL, 1/4" & 3/8" VALVE
4	8	V-38	SCREW, 10-24 X 3/4, SOCKET HEAD CAP
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-6E	BODY - SOLID, PIGGY BACK, ANODIZED, 1/4" SIDE PORT VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna	DATE: 12/16/2018	CHECKED: KWaite	DATE: 12/16/2018	
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 12/16/2018	
TITLE: 1/4" SIDE PORT, SNGL SOL, 2 POS, PILOT RTRN, CLASSIC SOL, 120/60, LCKNG OVRD, THREADED INDCTR PIN			PART NO.: SR20K	REV.:

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