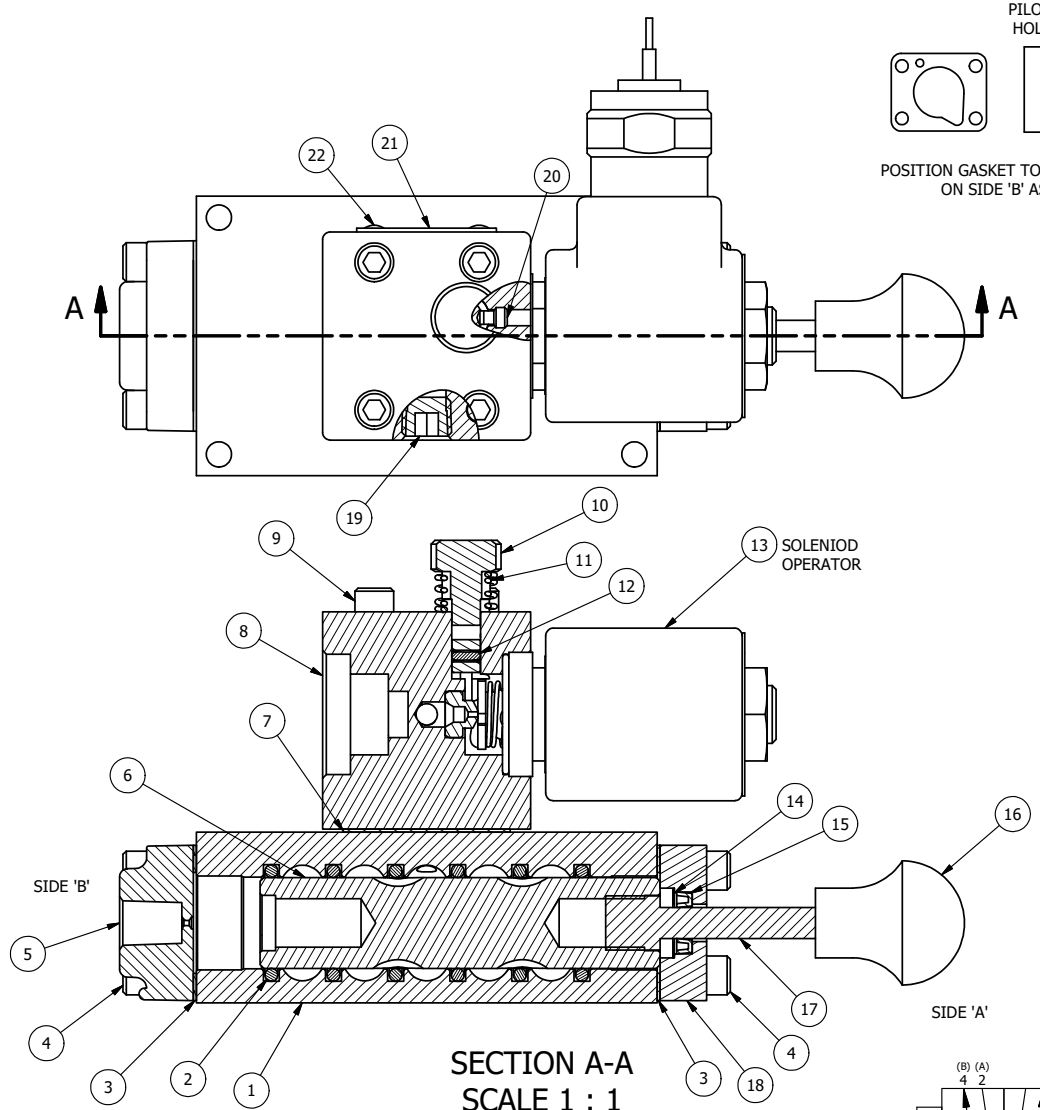
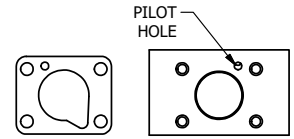
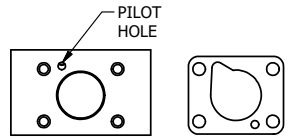


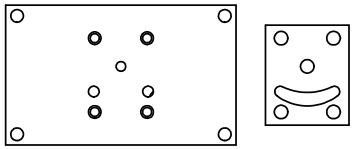
SECTION A-A
SCALE 1 : 1



POSITION GASKET TO SEAL PILOT HOLE ON SIDE 'B' AS SHOWN.



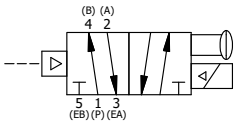
ALIGN PILOT HOLE AND CENTER CUTOUT ON SIDE 'A' AS SHOWN.



ALIGN HOLES IN GASKET AS SHOWN.
(FOR EXTERNAL PILOT PRESSURE, REMOVE PIGGY BACK BLOCK AND ROTATE 180°. LEAVE GASKET AS SHOWN. REMOVE 1/8" PLUG AND CONNECT SUPPLY PRESSURE - 160 PSI MAX.)

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38MT DRAWING FOR REPLACEMENT COILS.

FLG	QTY	PART NO	DESCRIPTION
22	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
21	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,RR,D,CR,PP,SR,SS VALVES
20	1	V-81	SCREW, 8-32 X 5/16, SOCKET SET, FULL DOG POINT
19	1	V-19	PLUG, 1/8-27 NPT, 7/8 TAPER, FLUSH SEAL, SOCKET PIPE PLUG W/LOCTITE RED VIBRA-SEAL
18	1	PEC3-5	END CAP, INDICATOR PIN, WIPER CAVITY, 6061-T6, 1/4" & 3/8" VALVE
17	1	PIK3	PIN, SPOOL OVERRIDE, 303 STAINLESS, 1/4" & 3/8" VALVES
16	1	V-570	KNOB,BLACK (BRASS 1/4-20 INSERT), OS OPTION
15	1	V-78	U-CUP, 1/2 X 1/4 X 1/8, NITRILE
14	1	V-119	RING,CIRCULAR PUSH ON TYPE FOR INDICATOR PIN
13	1	AY-38MT-11	CLASSIC SOLENOID - 1/2" NPT CONDUIT, 120/60, TAPPED EXH
12	1	V-85	O-RING, BUNA-N, 70 DURO, AS-010, (REF 1/4 X 3/8 X 1/16), CLASSIC OVRD
11	1	OS3	SPRING - MANUAL OVERRIDE, "CLASSIC" SOLENOID
10	1	OP3	PIN - MANUAL OVERRIDE, 1/4" & 3/8" VALVES
9	4	V-1	SCREW, 10-24 X 2, SOCKET HEAD CAP
8	1	PB3-3E	ADAPTOR - SNGL SOL., W/OVERRIDE, 1/4" & 3/8" VALVES
7	1	PBG3-1	GASKET - PIGGY BACK, SINGLE SOLENOID, 1/4" & 3/8" VALVE
6	1	S3R	SPOOL - SOLID, STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
5	1	PEC3	END CAP, PILOT, 380 AL, 1/4" & 3/8" VALVE
4	8	V-38	SCREW, 10-24 X 3/4, SOCKET HEAD CAP
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-6E	BODY - SOLID, PIGGY BACK, ANODIZED, 1/4" SIDE PORT VALVE



OPERATOR VOLTAGES	
PART NO	REPLACE OPERATOR
SR2MOTOS 12VDC	AY-38MT-5
SR2MOTOS 24VDC	AY-38MT-8
SR2MOTOS 240/60	AY-38MT-17

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED
2-PL DECIMAL ± .01
3-PL DECIMAL ± .005
FRACTIONAL ± 1/64
ANGULAR ± 1/2'

AAA PRODUCTS INTERNATIONAL
7114 Harry Hines Blvd
Dallas, TX 75235

DRAWN: RMcKenna DATE: 3/1/2025
CHECKED: KWaite DATE: 3/1/2025
SCALE: 1 : 1 SHEET: 1 OF 1
RELEASED: HWomack DATE: 3/1/2025

TITLE: 1/4" SIDE PORT, SNGL SOL, 2 POS, PLT RTRN, MOLD-OVER, 120/60, LCKNG OVRD, TPD VENT, SPL OVRD

PART NO.: SR2MOTOS

REV.:

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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