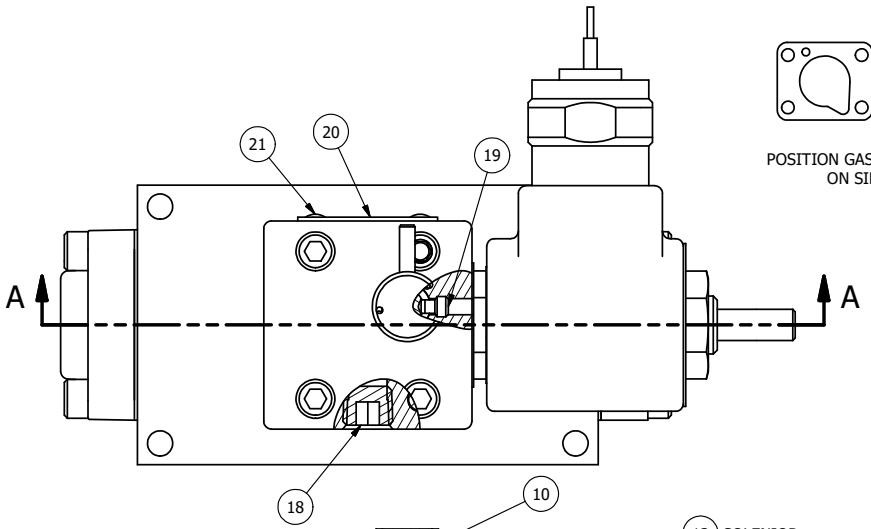
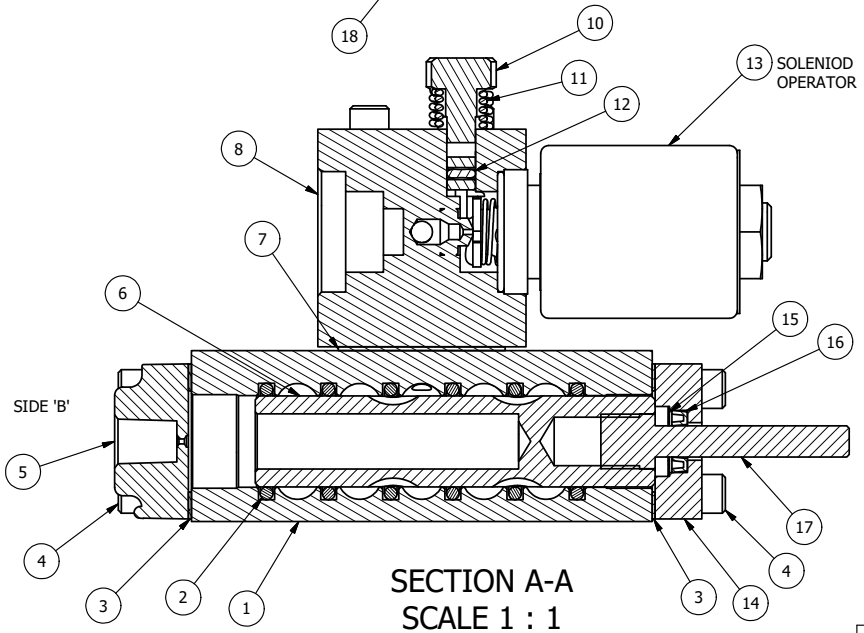
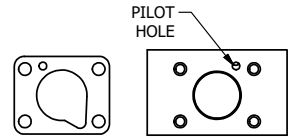
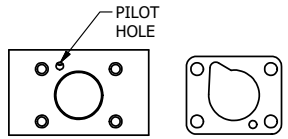




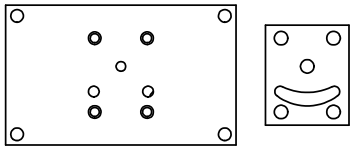
SECTION A-A
SCALE 1 : 1



POSITION GASKET TO SEAL PILOT HOLE ON SIDE 'B' AS SHOWN.



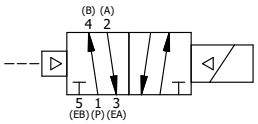
ALIGN PILOT HOLE AND CENTER CUTOUT ON SIDE 'A' AS SHOWN.



ALIGN HOLES IN GASKET AS SHOWN.
(FOR EXTERNAL PILOT PRESSURE, REMOVE PIGGY BACK BLOCK AND ROTATE 180°. LEAVE GASKET AS SHOWN. REMOVE 1/8" PLUG AND CONNECT SUPPLY PRESSURE - 160 PSI MAX.)

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38MT DRAWING FOR REPLACEMENT COILS.

FLG	QTY	PART NO	DESCRIPTION
21	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
20	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
19	1	V-81	SCREW, 8-32 X 5/16, SOCKET SET, FULL DOG POINT
18	1	V-19	PLUG, 1/8-27 NPT, 7/8 TAPER, FLUSH SEAL, SOCKET PIPE PLUG W/LOCTITE RED VIBRA-SEAL
17	1	PIK3	PIN, SPOOL OVERRIDE, 303 STAINLESS, 1/4" & 3/8" VALVES
16	1	V-78	U-CUP, 1/2 X 1/4 X 1/8, NITRILE
15	1	V-119	RING,CIRCULAR PUSH ON TYPE FOR INDICATOR PIN
14	1	PEC3-5	END CAP, INDICATOR PIN, WIPER CAVITY, 6061-T6, 1/4" & 3/8" VALVE
13	1	AY-38MT-11	CLASSIC SOLENOID - 1/2" NPT CONDUIT, 120/60, TAPPED EXH
12	1	V-85	O-RING, BUNA-N, 70 DURO, AS-010, (REF 1/4 X 3/8 X 1/16), CLASSIC OVRD
11	1	OS3W	SPRING - OVERRIDE RETURN, "CLASSIC" SOLENOID
10	1	OP3-W	OVERRIDE PIN - SPRING RETURN, 1/4" & 3/8" VALVE
9	4	V-1	SCREW, 10-24 X 2, SOCKET HEAD CAP
8	1	PB3-3EW	ADAPTOR - SNGL SOL., NON-LOCKING OVERRIDE, 1/4" & 3/8" VALVE
7	1	PBG3-1	GASKET - PIGGY BACK, SINGLE SOLENOID, 1/4" & 3/8" VALVE
6	1	S3	SPOOL - STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
5	1	PEC3	END CAP, PILOT, 380 AL, 1/4" & 3/8" VALVE
4	8	V-38	SCREW, 10-24 X 3/4, SOCKET HEAD CAP
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-6E	BODY - SOLID, PIGGY BACK, ANODIZED, 1/4" SIDE PORT VALVE



OPERATOR VOLTAGES	
PART NO	REPLACE OPERATOR
SR2MONTK 12VDC	AY-38MT-5
SR2MONTK 24VDC	AY-38MT-8
SR2MONTK 240/60	AY-38MT-17

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED
2-PL DECIMAL ± .01
3-PL DECIMAL ± .005
FRACTIONAL ± 1/64
ANGULAR ± 1/2'

AAA PRODUCTS INTERNATIONAL
7114 Harry Hines Blvd
Dallas, TX 75235

DRAWN: RMcKenna DATE: 3/2/2025
CHECKED: KWaite DATE: 3/2/2025
SCALE: 1 : 1 SHEET: 1 OF 1
RELEASED: HWomack DATE: 3/2/2025

TITLE:
1/4" SIDE PORT, SNGL SOL, 2 POS, PLT RTRN, MOLD-OVER, 120/60, N-LCKNG OVRD, TPD VNT, INDCTR PIN

PART NO.: SR2MONTK

REV.:

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

D:\Engineering\Product\Valves\Assembly\classic\SNG\SVOS\SR2MONTK.dw