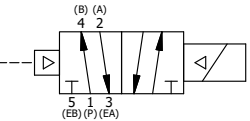
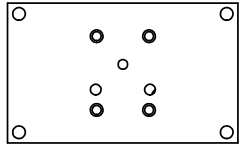


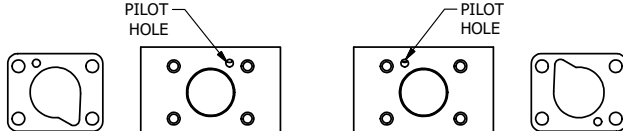
SECTION A-A
VIEW FROM 3 PORT SIDE



OPERATOR VOLTAGES	
PART NO	REPLACE OPERATOR
SR2 240/60	AY-38-17
SR2 24VDC	AY-38-8
SR2 12VDC	AY-38-5



ALIGN HOLES IN GASKET AS SHOWN.
FOR EXTERNAL PILOT PRESSURE, REMOVE PIGGY BACK
BLOCK AND ROTATE 180°. LEAVE GASKET AS SHOWN. REMOVE
1/8" PLUG AND CONNECT SUPPLY PRESSURE - 160 PSI MAX.



POSITION GASKET TO SEAL PILOT HOLE
ON SIDE 'B' AS SHOWN. ALIGN PILOT HOLE AND CENTER CUTOUT
ON SIDE 'A' AS SHOWN.

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID
OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38
DRAWING FOR REPLACEMENT COILS.

FLG	QTY	PART NO	DESCRIPTION
14	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
13	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES
12	1	V-19	PLUG, SOCKET PIPE 1/8" NPT (#601-3 PITTSBURG PLUG PART #.)
11	1	SEC3-1	END CAP, NON-VENTED, 380 AL, 1/4" & 3/8" VALVES
10	1	AY-38-11	CLASSIC SOLENOID - STANDARD, COMPLETE OPERATOR, 120/60
9	4	V-1	SCREW, 10-24 X 2, SOCKET HEAD CAP
8	1	PB3-1E	ADAPTOR - SINGLE SOLENOID, 1/4" & 3/8" VALVES
7	1	PBG3-1	GASKET - PIGGY BACK, SINGLE SOLENOID, 1/4" & 3/8" VALVE
6	1	S3R	SPOOL - SOLID, STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
5	1	PEC3	END CAP, PILOT, 380 AL, 1/4" & 3/8" VALVE
4	8	V-38	SCREW, 10-24 X 3/4, SOCKET HEAD CAP
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-6E	BODY - SOLID, PIGGY BACK, ANODIZED, 1/4" SIDE PORT VALVE

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235	
DRAWN: RMckenna		DATE: 7/3/2005		CHECKED: KWalte	
SCALE: 1 : 1		SHEET: 1 OF 1		DATE: 5/30/2015	
TITLE: 1/4" SIDE PORT, SNGL SOL, 2 POS, FRICTION POS, PILOT RTRN, CLASSIC SOL, 120/60				PART NO.: SR2	
				REV.:	

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT