



- NOTES:
- 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING.
 - 2) OPEN MUFFLER 2 TURNS FROM CLOSED POSITION. TIGHTEN LOCK NUT ON MUFFLER.
 - 3) INSTALL MUFFLER WITH MAGNALUBE-G GREASE 1 TO 1-1/2 TURNS FROM HAND TIGHT INTO BODY.
 - 4) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE TOP CONTROL VALVE WITH VALVE LISTED IN TABLE BELOW.

THE FOLLOWING PARTS ARE INCLUDED WITH THE SUBPLATE VALVE AND ARE USED TO ASSEMBLE.

QTY	PART NO	DESCRIPTION
5	V-92	O-RING, BUNA-N, 70 DURO, AS-014, (REF 1/2 X 5/8 X 1/16), 3/8" SUBPLATE
4	V-35	SCREW, 10-24 X 7/8, SOCKET HEAD CAP
2	V-93	O-RING, BUNA-N, 70 DURO, AS-008, (REF 3/16 X 5/16 X 1/16), 3/8" SUBPLATE PILOT
11	1	SR3PED 3/8" SUBPLATE, SNGL SOL, 2 POS, FRICTION POS, PILOT RTRN, ISO 4400 DIN, 120/60
10	2	MFC2 ASSEMBLY - MUFFLER FLOW CONTROL, 1/4" NPT
9	2	V-337 PLUG, SOCKET 1/4-18 FLUSH SEAL PLUG
8	2	V-124 O-RING, BUNA-N, 70 DURO, AS-231, (REF 2-5/8 X 2-7/8 X 1/8), 2 POS, 1-1/2" & 2" VALVES
7	2	V-89 O-RING, BUNA-N, 70 DURO, AS-110, (REF 3/8 X 9/16 X 3/32), 1" & 2" SUBPLATE PILOT
6	3	V-231 PLUG, SOCKET PRESSURE 1/16-27X 7/8 TAPER FOR 122V, 192V, FOR EC
5	12	V-143 SCREW, 5/16-18 X 2, SOCKET HEAD CAP
4	2	PEC12E ENDCAP - PILOT, SOLID, 6061-T6 AL, 1-1/2" & 2" VALVES
3	1	S12 SPOOL - STANDARD, 2 POS - 3 POS CLOSED CTR, 1 1/2" & 2" VALVE
2	6	V-123 O-RING, BUNA-N, 70 DURO, AS-331, (REF 2-1/4 X 2-5/8 X 3/16), 1-1/2" & 2" VALVES
1	1	B12-6 BODY, 1 1/2" SIDE PORT, PIGGY BACK
FLG	QTY	PART NO DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED	2-PL DECIMAL ± .01	AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235									
	3-PL DECIMAL ± .005										
	ANGULAR ± 1/2°										
DRAWN: RMckenna	DATE: 2/16/2016	CHECKED: KWaite	DATE: 2/16/2016								
SCALE: 1/2	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 2/16/2016								
TITLE: 1-1/2" SIDE PORT, SNGL SOL, 2 POS, FRICTION POS, PILOT RTRN, ISO 4400 DIN, 120/60, EXT PILOT		PART NO.:	REV.:								
CONTROL VALVE VOLTAGES <table border="1"> <thead> <tr> <th>PART NO</th> <th>REPLACE WITH</th> </tr> </thead> <tbody> <tr> <td>SR12EDZ 240/60</td> <td>SR3PED 240/60</td> </tr> <tr> <td>SR12EDZ 24VDC</td> <td>SR3PED 24VDC</td> </tr> <tr> <td>SR12EDZ 12VDC</td> <td>SR3PED 12VDC</td> </tr> </tbody> </table>		PART NO	REPLACE WITH	SR12EDZ 240/60	SR3PED 240/60	SR12EDZ 24VDC	SR3PED 24VDC	SR12EDZ 12VDC	SR3PED 12VDC	SR12EDZ	
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SR12EDZ 240/60	SR3PED 240/60										
SR12EDZ 24VDC	SR3PED 24VDC										
SR12EDZ 12VDC	SR3PED 12VDC										

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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