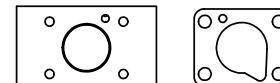
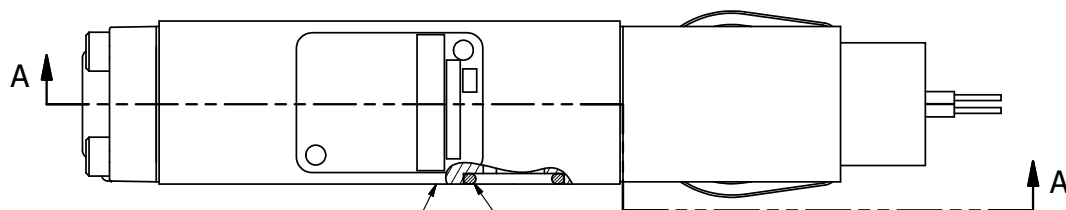


4

3

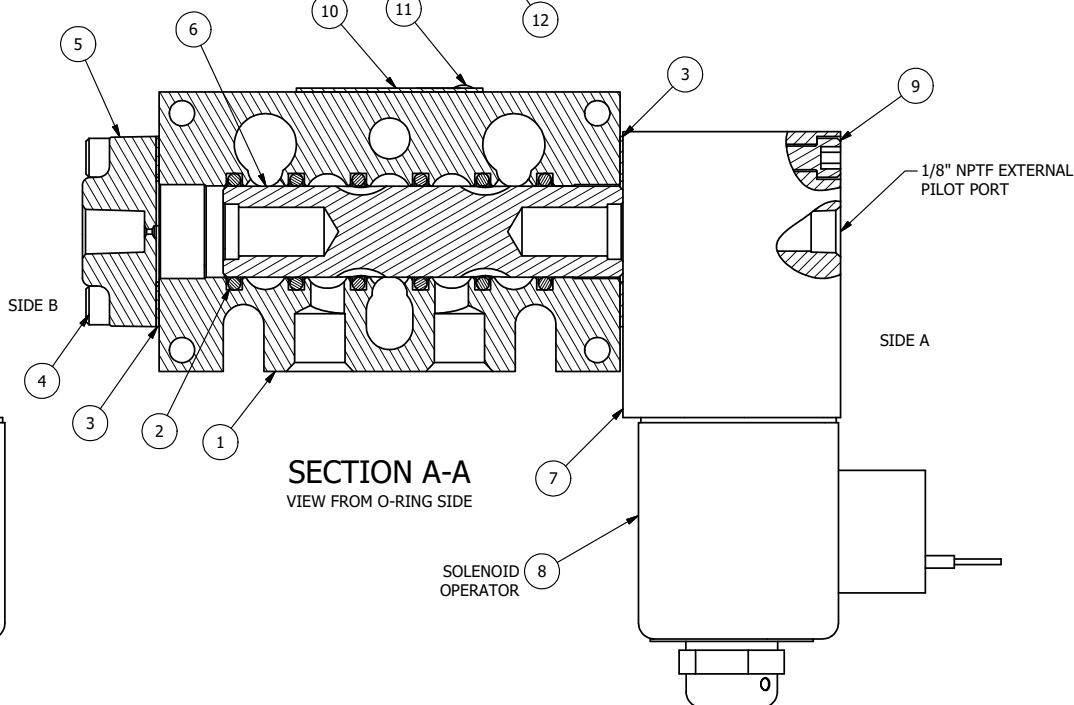
2

1



POSITION GASKET ON END OF VALVE
TO SEAL PILOT HOLE IF PRESENT,
BOTH SIDES (SIDE 'A' SHOWN)

O-RING SIDE



SECTION A-A
VIEW FROM O-RING SIDE

1/8" NPTF EXTERNAL
PILOT PORT

SIDE A

SOLENOID
OPERATOR

NOTES:

- 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
- 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38L DRAWING FOR REPLACEMENT COILS.

12	3	V-110	O-RING, BUNA-N, 70 DURO, AS-114, (REF 5/8 X 13/16 X 3/32), 1/4" SLEEVE, 1/2" SUB, STACK
11	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
10	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES
9	4	V-1	SCREW, 10-24 X 2, SOCKET HEAD CAP
8	1	AY-38L-11	CLASSIC SOLENOID, 120/60, W/DUST EXCLUDER
7	1	PB3-5E	ADAPTOR - SOLENOID, SINGLE PILOT, 1/4" & 3/8" STACKING VALVE
6	1	S3R	SPOOL - SOLID, STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
5	1	PEC3	END CAP, PILOT, 380 AL, 1/4" & 3/8" VALVE
4	4	V-38	SCREW, 10-24 X 3/4, SOCKET HEAD CAP
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-10E	FINISHED - SOLID BODY, UPPER PILOTS, 1/4" STACKING VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS
UNLESS
OTHERWISE SPECIFIED

2-PL DECIMAL $\pm .01$
3-PL DECIMAL $\pm .005$
FRACTIONAL $\pm 1/64$
ANGULAR $\pm 1/2^\circ$



**AAA PRODUCTS
INTERNATIONAL**
7114 Harry Hines Blvd
Dallas, TX 75235

DRAWN: RMckenna

DATE: 3/18/2020

CHECKED: KWalte

DATE: 3/18/2020

SCALE: 1 : 1

SHEET: 1 OF 1

RELEASED: HWomack

DATE: 3/18/2020

TITLE:

1/4" STACK, SNGL SOL, 2 POS,
PILOT RTRN, CLASSIC SOL, 120/60,
DUST EXCLDR, EXT PILOT

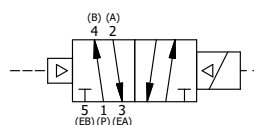
PART NO.:

BSR2LZ

REV.:

OPERATOR VOLTAGES

PART NO	REPLACE OPERATOR
BSR2LZ 12VDC	AY-38L-5
BSR2LZ 24VDC	AY-38L-8
BSR2LZ 240/60	AY-38L-17



THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED
WITHOUT PRIOR WRITTEN CONSENT

D:\Engineering\Product Valve Assembly\Classic Stack\BSR2LZ.dwg