

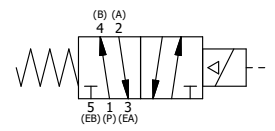
POSITION GASKET ON END OF VALVE SO GASKET COVERS PILOT HOLE, SIDE 'B' ONLY

POSITION GASKET TO SEAL PILOT HOLE, BOTH SIDES. THE ROUND ALUMINUM ADAPTOR IS ROTATED 90 DEGREES. SUPPLY 50-160 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR.

NOTES:  
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.  
 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW.

FLG	QTY	PART NO	DESCRIPTION
12	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
11	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
10	4	V-47	SCREW, 1/4-20 X 1, SOCKET HEAD CAP
9	1	AY-38X-11	CLASSIC SOLENOID - EXPLOSION PROOF, 120/60VAC, 38.5VDC, 110/50VAC
8	1	SSA48	ADAPTOR, SOLENOID, 1/2", 3/4" & 1" VALVE
7	1	S8	SPOOL - STANDARD, 2 POS, CLSD CTR, 3/4" & 1" VALVE
6	1	CS8	SPRING - RETURN, 3/4" & 1" VALVES
5	1	PEC48-3	END CAP, VENTED, 380 AL, 1/2", 3/4" & 1" VALVES
4	4	V-46	SCREW, 1/4-20 X 3/4, SOCKET HEAD CAP
3	2	ECG48	GASKET - END CAP, 1/2", 3/4" & 1" VALVE
2	6	V-30	O-RING, BUNA-N, 70 DURO, AS-220, (REF 1-3/8 X 1-5/8 X 1/8), 3/4" & 1" VALVES
1	1	B6-1	BODY, 3/4" SIDE PORT, UPPER PILOTS, ANODIZED

SECTION A-A  
 VIEW FROM 3 PORT SIDE



OPERATOR VOLTAGES	
PART NO	REPLACE OPERATOR
SO6XZ 240/6X0	AY-38X-17
SO6XZ 24VDC	AY-38X-8
SO6XZ 12VDC	AY-38X-5

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		<b>AAA PRODUCTS INTERNATIONAL</b> 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna	DATE: 1/15/2016	CHECKED: KWaite	DATE: 1/15/2016	
SCALE: 3/4	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 1/15/2016	
TITLE: 3/4" SIDE PORT, SNGL SOL, 2 POS, SPRING RTRN, EXPL PROOF, 120/60, EXT PILOT			PART NO.: SO6XZ	REV.:

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