

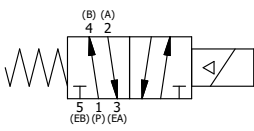
POSITION GASKET ON END OF VALVE SO GASKET COVERS PILOT HOLE, SIDE 'B' ONLY

ALIGN PILOT AND HOLE IN GASKET, SIDE 'A' ONLY FOR EXTERNAL PILOT OPERATION - ROTATE THE ROUND ALUMINUM ADAPTOR 90 OR 180 DEGREES. REMOVE 1/8" NPTF PLUG AND SUPPLY 50-160 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR.

NOTES:  
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.  
 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38ML DRAWING FOR REPLACEMENT COILS.

FLG	QTY	PART NO	DESCRIPTION
13	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
12	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
11	1	V-19	PLUG, SOCKET PIPE 1/8" NPT (#601-3 PITTSBURG PLUG PART #.)
10	4	V-47	SCREW, 1/4-20 X 1, SOCKET HEAD CAP
9	1	AY-38ML-11	CLASSIC SOLENOID - 1/2" NPT CONDUIT, DUST EXCLDR, 120/60
8	1	SSA48	ADAPTOR, SOLENOID, 1/2", 3/4" & 1" VALVE
7	1	S8	SPOOL - STANDARD, 2 POS, CLSD CTR, 3/4" & 1" VALVE
6	1	CS8	SPRING - RETURN, 3/4" & 1" VALVES
5	1	PEC48-3	END CAP, VENTED, 380 AL, 1/2", 3/4" & 1" VALVES
4	4	V-46	SCREW, 1/4-20 X 3/4, SOCKET HEAD CAP
3	2	ECG48	GASKET - END CAP, 1/2", 3/4" & 1" VALVE
2	6	V-30	O-RING, BUNA-N, 70 DURO, AS-220, (REF 1-3/8 X 1-5/8 X 1/8), 3/4" & 1" VALVES
1	1	B6-1	BODY, 3/4" SIDE PORT, UPPER PILOTS, ANODIZED
FLG	QTY	PART NO	DESCRIPTION

SECTION A-A  
 VIEW FROM 3 PORT SIDE



OPERATOR VOLTAGES	
PART NO	REPLACE OPERATOR
SO6ML 240/60	AY-38ML-17
SO6ML 24VDC	AY-38ML-8
SO6ML 12VDC	AY-38ML-5

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		<b>AAA PRODUCTS INTERNATIONAL</b> 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna		DATE: 2/15/2016		
SCALE: 3/4		SHEET: 1 OF 1		CHECKED: KWaite DATE: 2/15/2016
TITLE: 3/4" SIDE PORT, SNGL SOL, 2 POS, SPRING RTRN, MOLD-OVER, 120/60, DUST EXCLDR		PART NO.: SO6ML		REV.:

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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