

POSITION GASKET TO SEAL PILOT HOLE SIDE 'B' ONLY.

ALIGN PILOT AND HOLE IN GASKET, SIDE 'A' ONLY FOR EXTERNAL PILOT OPERATION - ROTATE THE ROUND ALUMINUM ADAPTOR 90 OR 180 DEGREES. REMOVE 1/8" NPTF PLUG AND SUPPLY 50-300 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR.

NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38 DRAWING FOR REPLACEMENT COILS.

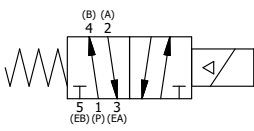
14	1	SPK-4	KIT - SUBPLATE MOUNT, 1/2" SUBPLATE VALVES
13	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
12	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
11	4	V-47	SCREW, 1/4-20 X 1, SOCKET HEAD CAP
10	1	V-19	PLUG, SOCKET PIPE 1/8" NPT, 7/8 TAPER, FLUSH SEAL
9	1	AY-38-11	CLASSIC SOLENOID - STANDARD, COMPLETE OPERATOR, 120/60
8	1	SSA48-V	ADAPTOR, SOLENOID, 250 PSI, 1/2", 3/4" & 1" VALVE
7	1	S4	SPOOL - STANDARD, 2 POS, CLSD CTR, 1/2" VALVE
6	1	CS4	SPRING - RETURN, 1/2" VALVES
5	1	PEC48-3	END CAP, VENTED, 380 AL, 1/2", 3/4" & 1" VALVES
4	4	V-46	SCREW, 1/4-20 X 3/4, SOCKET HEAD CAP
3	2	ECG48-3	GASKET - END CAP, BUTTON BLEEDER, 1/2", 3/4" & 1" VALVE
2	6	V-6	O-RING, BUNA-N, 70 DURO, AS-216, (REF 1-1/8 X 1-3/8 X 1/8), 1/2" VALVES, 1" SUBPLATE
1	1	BP4-1	BODY, 1/2" SUBPLATE, UPPER PILOTS, ANODIZED
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED
 2-PL DECIMAL ± .01
 3-PL DECIMAL ± .005
 FRACTIONAL ± 1/64
 ANGULAR ± 1/2°



DRAWN: RMckenna DATE: 4/27/2023 CHECKED: KWaite DATE: 4/27/2023
 SCALE: 1 : 1 SHEET: 1 OF 1 RELEASED: HWomack DATE: 4/27/2023

OPERATOR VOLTAGES	
PART NO	REPLACE OPERATOR
SO4PV 12VDC	AY-38-5
SO4PV 24VDC	AY-38-8
SO4PV 240/60	AY-38-17



TITLE:
 1/2" SUBPLATE, SNGL SOL, 2 POS.,
 SPRING RTRN, CLASSIC SOL, 120/60,
 HIGH PSI SOL

PART NO.: SO4PV REV.:

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