



POSITION GASKET TO SEAL PILOT HOLE ON SIDE 'B' AS SHOWN.

ALIGN PILOT HOLE AND CENTER CUTOUT ON SIDE 'A' AS SHOWN.

ALIGN HOLES IN GASKET AS SHOWN.
 (FOR EXTERNAL PILOT PRESSURE, REMOVE PIGGY BACK BLOCK AND ROTATE 180°. LEAVE GASKET AS SHOWN. REMOVE 1/8" PLUG AND CONNECT SUPPLY PRESSURE - 160 PSI MAX.)

NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38 DRAWING FOR REPLACEMENT COILS.

19	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
18	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
17	1	V-81	SCREW, 8-32 X 5/16, SOCKET SET, FULL DOG POINT
16	1	V-19	PLUG, SOCKET PIPE 1/8" NPT (#601-3 PITTSBURG PLUG PART #.)
15	1	SEC3-1	END CAP, NON-VENTED, 380 AL, 1/4" & 3/8" VALVES
14	1	AY-38-11	CLASSIC SOLENOID - STANDARD, COMPLETE OPERATOR, 120/60
13	1	V-85	O-RING, BUNA-N, 70 DURO, AS-010, (REF 1/4 X 3/8 X 1/16), CLASSIC OVRD
12	1	OS3	SPRING - MANUAL OVERRIDE, "CLASSIC" SOLENOID
11	1	OP3	PIN - MANUAL OVERRIDE, 1/4" & 3/8" VALVES
10	4	V-1	SCREW, 10-24 X 2, SOCKET HEAD CAP
9	1	PB3-3E	ADAPTOR - SNGL SOL., W/OVERRIDE, 1/4" & 3/8" VALVES
8	1	PBG3-1	GASKET - PIGGY BACK, SINGLE SOLENOID, 1/4" & 3/8" VALVE
7	1	S3	SPOOL - STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
6	1	CS3	SPRING - RETURN, (EXCEPT HO, KO & PO) 1/4" & 3/8" VALVES
5	1	SEC3-A	END CAP, VENTED, SPRING BOSS, 380 AL, 1/4" & 3/8" VALVE
4	8	V-38	SCREW, 10-24 X 3/4, SOCKET HEAD CAP
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B3-6E	BODY - SOLID, PIGGY BACK, ANODIZED, 3/8" SIDE PORT VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235											
DRAWN: RMckenna		DATE: 6/9/2015			CHECKED: KWaite	DATE: 6/9/2015									
SCALE: 1 : 1		SHEET: 1 OF 1		RELEASED: HWomack	DATE: 6/9/2015										
OPERATOR VOLTAGES <table border="1"> <tr> <th>PART NO</th> <th>REPLACE OPERATOR</th> </tr> <tr> <td>S030 120VDC</td> <td>AY-38-22</td> </tr> <tr> <td>S030 240/60</td> <td>AY-38-17</td> </tr> <tr> <td>S030 24VDC</td> <td>AY-38-8</td> </tr> <tr> <td>S030 12VDC</td> <td>AY-38-5</td> </tr> </table>				PART NO	REPLACE OPERATOR	S030 120VDC	AY-38-22	S030 240/60	AY-38-17	S030 24VDC	AY-38-8	S030 12VDC	AY-38-5	TITLE: 3/8" SIDE PORT, SNGL SOL, 2 POS, SPRING RTRN, CLASSIC SOL, 120/60, LCKNG OVRD	
PART NO	REPLACE OPERATOR														
S030 120VDC	AY-38-22														
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				PART NO.:	SO30										
				REV.:											

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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