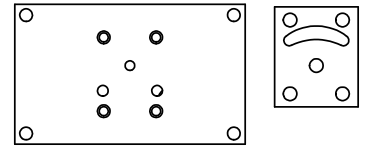


POSITION GASKET TO SEAL PILOT HOLE ON SIDE 'B' AS SHOWN.



ALIGN PILOT HOLE AND CENTER CUTOUT ON SIDE 'A' AS SHOWN.



ALIGN HOLES IN GASKET AS SHOWN.
(FOR EXTERNAL PILOT PRESSURE, REMOVE PIGGY BACK BLOCK AND ROTATE 180°. LEAVE GASKET AS SHOWN. REMOVE 1/8" PLUG AND CONNECT SUPPLY PRESSURE - 160 PSI MAX.)

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW.

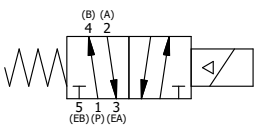
19	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
18	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
17	1	V-81	SCREW, 8-32 X 5/16, SOCKET SET, FULL DOG POINT
16	1	V-19	PLUG, SOCKET PIPE 1/8" NPT, 7/8 TAPER, FLUSH SEAL
15	1	SEC3-1	END CAP, NON-VENTED, 380 AL, 1/4" & 3/8" VALVES
14	1	AY-38X-11	CLASSIC SOLENOID - EXPLOSION PROOF, 120/60VAC, 38.5VDC, 110/50VAC
13	1	V-85	O-RING, BUNA-N, 70 DURO, AS-010, (REF 1/4 X 3/8 X 1/16), CLASSIC OVRD
12	1	OS3	SPRING - MANUAL OVERRIDE, "CLASSIC" SOLENOID
11	1	POP-3	OVERRIDE, PUSH PIN, 303 STAINLESS, 1/4" & 3/8" VALVE
10	4	V-1	SCREW, 10-24 X 2, SOCKET HEAD CAP
9	1	PB3-3E	ADAPTOR - SNGL SOL., W/OVERRIDE, 1/4" & 3/8" VALVES
8	1	PBG3-1	GASKET - PIGGY BACK, SINGLE SOLENOID, 1/4" & 3/8" VALVE
7	1	S3	SPOOL - STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
6	1	CS3	SPRING - RETURN, (EXCEPT HO, KO & PO) 1/4" & 3/8" VALVES
5	1	SEC3-A	END CAP, VENTED, SPRING BOSS, 380 AL, 1/4" & 3/8" VALVE
4	8	V-38	SCREW, 10-24 X 3/4, SOCKET HEAD CAP
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-6E	BODY - SOLID, PIGGY BACK, ANODIZED, 1/4" SIDE PORT VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS
UNLESS OTHERWISE SPECIFIED
2-PL DECIMAL ± .01
3-PL DECIMAL ± .005
FRACTIONAL ± 1/64
ANGULAR ± 1/2°



DRAWN: RMckenna DATE: 3/14/2016 CHECKED: KWaite DATE: 3/14/2016
SCALE: 1 : 1 SHEET: 1 OF 1 RELEASED: HWomack DATE: 3/14/2016

OPERATOR VOLTAGES	
PART NO	REPLACE OPERATOR
SO2XOP 240/60	AY-38X-17
SO2XOP 24VDC	AY-38X-8
SO2XOP 12VDC	AY-38X-5



TITLE:
1/4" SIDE PORT, SNGL SOL, 2 POS, SPRING RTRN, EXPL PROOF, 120/60, PUSH OVRD

PART NO.: **SO2XOP**

REV.:

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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