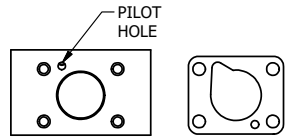
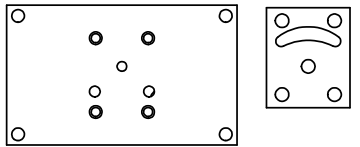


POSITION GASKET TO SEAL PILOT HOLE ON SIDE 'B' AS SHOWN.



ALIGN PILOT HOLE AND CENTER CUTOUT ON SIDE 'A' AS SHOWN.

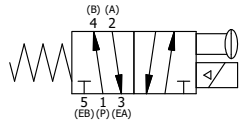


ALIGN HOLES IN GASKET AS SHOWN.
(FOR EXTERNAL PILOT PRESSURE, REMOVE PIGGY BACK BLOCK AND ROTATE 180°. LEAVE GASKET AS SHOWN. REMOVE 1/8" PLUG AND CONNECT SUPPLY PRESSURE - 160 PSI MAX.)

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38T DRAWING FOR REPLACEMENT COILS.

23	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
22	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
21	1	V-81	SCREW, 8-32 X 5/16, SOCKET SET, FULL DOG POINT
20	1	V-19	PLUG, SOCKET PIPE 1/8" NPT (#601-3 PITTSBURG PLUG PART #.)
19	1	PIK3	PIN, SPOOL OVERRIDE, 303 STAINLESS, 1/4" & 3/8" VALVES
18	1	V-570	KNOB, BLACK (BRASS 1/4-20 INSERT), OS OPTION
17	1	V-78	U-CUP, 1/2 X 1/4 X 1/8, NITRILE
16	1	V-119	RING, CIRCULAR PUSH ON TYPE FOR INDICATOR PIN
15	1	PEC3-5	END CAP, INDICATOR PIN, WIPER CAVITY, 6061-T6, 1/4" & 3/8" VALVE
14	1	AY-38T-11	CLASSIC SOLENOID - STANDARD, COMPLETE OPER, TAPPED EXH., 120/60
13	1	V-85	O-RING, BUNA-N, 70 DURO, AS-010, (REF 1/4 X 3/8 X 1/16), CLASSIC OVRD
12	1	OS3	SPRING - MANUAL OVERRIDE, "CLASSIC" SOLENOID
11	1	POP-3	OVERRIDE, PUSH PIN, 303 STAINLESS, 1/4" & 3/8" VALVE
10	4	V-1	SCREW, 10-24 X 2, SOCKET HEAD CAP
9	1	PB3-3E	ADAPTOR - SNGL SOL., W/OVERRIDE, 1/4" & 3/8" VALVES
8	1	PBG3-1	GASKET - PIGGY BACK, SINGLE SOLENOID, 1/4" & 3/8" VALVE
7	1	S3	SPOOL - STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
6	1	CS3	SPRING - RETURN, (EXCEPT HO, KO & PO) 1/4" & 3/8" VALVES
5	1	SEC3-A	END CAP, VENTED, SPRING BOSS, 380 AL, 1/4" & 3/8" VALVE
4	8	V-38	SCREW, 10-24 X 3/4, SOCKET HEAD CAP
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-6E	BODY - SOLID, PIGGY BACK, ANODIZED, 1/4" SIDE PORT VALVE
FLG	QTY	PART NO	DESCRIPTION

SECTION A-A
SCALE 1 : 1



OPERATOR VOLTAGES	
PART NO	REPLACE OPERATOR
SO2OPTOS 12VDC	AY-38T-5
SO2OPTOS 24VDC	AY-38T-8
SO2OPTOS 240/60	AY-38T-17

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna	DATE: 1/23/2020	CHECKED: KWaite	DATE: 1/23/2020	
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 1/23/2020	
TITLE: 1/4" SIDE PORT, SNGL SOL, 2 POS, SPRING RTRN, CLASSIC SOL, 120/60, PUSH OVRD, TAPD VENT, SPL OVRD			PART NO.: SO2OPTOS	REV.:

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

D:\Engineering\Product\Valve Assembly\Classic\SOL\G6\S02OPTOS.DWG