

POSITION GASKET TO SEAL PILOT HOLE ON SIDE 'B' AS SHOWN.

ALIGN PILOT HOLE AND CENTER CUTOUT ON SIDE 'A' AS SHOWN.

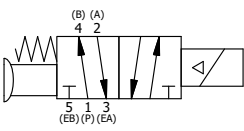
ALIGN HOLES IN GASKET AS SHOWN.  
(FOR EXTERNAL PILOT, TOP PILOT MUST BE PLUGGED  
SEE BP3-6EZ BODY PRINT)

NOTES:  
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.  
2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38m DRAWING FOR REPLACEMENT COILS.

19	1	SPK-3	KIT - SUBPLATE MOUNTING, 3/8" SUBPLATE VALVES
18	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
17	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
16	1	V-81	SCREW, 8-32 X 5/16, SOCKET SET, FULL DOG POINT
15	1	V-19	PLUG, SOCKET PIPE 1/8" NPT, 7/8 TAPER, FLUSH SEAL
14	1	AY-38M-11	CLASSIC SOLENOID - 1/2" NPT CONDUIT, 120/60
13	1	V-85	O-RING, BUNA-N, 70 DURO, AS-010, (REF 1/4 X 3/8 X 1/16), CLASSIC OVRD
12	1	OS3W	SPRING - OVERRIDE RETURN, "CLASSIC" SOLENOID
11	1	OP3-W	OVERRIDE PIN - SPRING RETURN, 1/4" & 3/8" VALVE
10	4	V-1	SCREW, 10-24 X 2, SOCKET HEAD CAP
9	1	PB3-3EW	ADAPTOR - SNGL SOL., NON-LOCKING OVERRIDE, 1/4" & 3/8" VALVE
8	1	PBG3-1	GASKET - PIGGY BACK, SINGLE SOLENOID, 1/4" & 3/8" VALVE
7	1	PEC3-2	END CAP, PALM, 380 AL, 1/4" & 3/8" VALVE
6	1	AY-SAK3	ASSY - NO DETENT, RTRN TO POS A, CLASSIC SOL W/PALM OVRD, 1/4" & 3/8" VALVES
5	1	V-71	KNOB, BLACK, PALM, (BRASS 5/16-18 INSERT), 1-13/16 DIA X 1-3/8 HEIGHT
4	8	V-38	SCREW, 10-24 X 3/4, SOCKET HEAD CAP
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	BP3-6E	BODY - SOLID, PIGGY BACK, ANODIZED, 3/8" SUBPLATE VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		<b>AAA PRODUCTS INTERNATIONAL</b> 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna		DATE: 3/31/2021		
SCALE: None		SHEET: 1 OF 1		CHECKED: KWaite DATE: 3/31/2021
TITLE: <b>3/8" SUBPLATE, SNGL SOL, 2 POS, SPR RTRN, MOLD-OVER, 120/60, NON-LCKNG OVRD, PALM ASSIST</b>		PART NO.: <b>SAK3PMON</b>		REV.:

OPERATOR VOLTAGES	
PART NO	REPLACE OPERATOR
SAK3PMON 12VDC	AY-38M-5
SAK3PMON 24VDC	AY-38M-8
SAK3PMON 240/60	AY-38M-17



THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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