



POSITION GASKET TO SEAL PILOT HOLE ON SIDE 'B' AS SHOWN.

ALIGN PILOT HOLE AND CENTER CUTOUT ON SIDE 'A' AS SHOWN.

ALIGN HOLES IN GASKET AS SHOWN.
(FOR EXTERNAL PILOT, TOP PILOT MUST BE PLUGGED
SEE B2-6EZ BODY PRINT)

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38T DRAWING FOR REPLACEMENT COILS.

18	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
17	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
16	1	V-81	SCREW, 8-32 X 5/16, SOCKET SET, FULL DOG POINT
15	1	V-19	PLUG, SOCKET PIPE 1/8" NPT, 7/8 TAPER, FLUSH SEAL
14	1	AY-38T-11	CLASSIC SOLENOID - STANDARD, COMPLETE OPER, TAPPED EXH., 120/60
13	1	V-85	O-RING, BUNA-N, 70 DURO, AS-010, (REF 1/4 X 3/8 X 1/16), CLASSIC OVRD
12	1	OS3	SPRING - MANUAL OVERRIDE, "CLASSIC" SOLENOID
11	1	POP-3	OVERRIDE, PUSH PIN, 303 STAINLESS, 1/4" & 3/8" VALVE
10	4	V-1	SCREW, 10-24 X 2, SOCKET HEAD CAP
9	1	PB3-3E	ADAPTOR - SNGL SOL., W/OVERRIDE, 1/4" & 3/8" VALVES
8	1	PBG3-1	GASKET - PIGGY BACK, SINGLE SOLENOID, 1/4" & 3/8" VALVE
7	1	PEC3-2	END CAP, PALM, 380 AL, 1/4" & 3/8" VALVE
6	1	AY-SAK3	ASSY - NO DETENT, RTRN TO POS A, CLASSIC SOL W/PALM OVRD, 1/4" & 3/8" VALVES
5	1	V-71	KNOB, BLACK, PALM, (BRASS 5/16-18 INSERT), 1-13/16 DIA X 1-3/8 HEIGHT
4	8	V-38	SCREW, 10-24 X 3/4, SOCKET HEAD CAP
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B3-6E	BODY - SOLID, PIGGY BACK, ANODIZED, 3/8" SIDE PORT VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235								
DRAWN: RMckenna		DATE: 3/30/2021										
SCALE: None		SHEET: 1 OF 1		CHECKED: KWaite DATE: 3/30/2021								
TITLE: 3/8" SIDE PORT, SNGL SOL, 2 POS, SPR RTRN, CLASSIC SOL, 120/60, PUSH OVRD, TPD VENT, PALM AST				PART NO.: SAK3OPT								
OPERATOR VOLTAGES <table border="1"> <tr> <th>PART NO</th> <th>REPLACE OPERATOR</th> </tr> <tr> <td>SAK3OPT 12VDC</td> <td>AY-38T-5</td> </tr> <tr> <td>SAK3OPT 24VDC</td> <td>AY-38T-8</td> </tr> <tr> <td>SAK3OPT 240/60</td> <td>AY-38T-17</td> </tr> </table>				PART NO	REPLACE OPERATOR	SAK3OPT 12VDC	AY-38T-5	SAK3OPT 24VDC	AY-38T-8	SAK3OPT 240/60	AY-38T-17	REV.:
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SAK3OPT 12VDC	AY-38T-5											
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SAK3OPT 240/60	AY-38T-17											

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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