



POSITION GASKET TO SEAL PILOT HOLE ON SIDE 'B' AS SHOWN.

ALIGN PILOT HOLE AND CENTER CUTOUT ON SIDE 'A' AS SHOWN.

ALIGN HOLES IN GASKET AS SHOWN.
(FOR EXTERNAL PILOT, TOP PILOT MUST BE PLUGGED
SEE B2-6EZ BODY PRINT)

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38ED DRAWING FOR REPLACEMENT COILS.

18	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
17	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
16	1	V-81	SCREW, 8-32 X 5/16, SOCKET SET, FULL DOG POINT
15	1	V-19	PLUG, SOCKET PIPE 1/8" NPT, 7/8 TAPER, FLUSH SEAL
14	1	AY-38ED-11	CLASSIC SOLENOID - ISO 4400 DIN, 120/60
13	1	V-85	O-RING, BUNA-N, 70 DURO, AS-010, (REF 1/4 X 3/8 X 1/16), CLASSIC OVRD
12	1	OS3	SPRING - MANUAL OVERRIDE, "CLASSIC" SOLENOID
11	1	OP3	PIN - MANUAL OVERRIDE, 1/4" & 3/8" VALVES
10	4	V-1	SCREW, 10-24 X 2, SOCKET HEAD CAP
9	1	PB3-3E	ADAPTOR - SNGL SOL., W/OVERRIDE, 1/4" & 3/8" VALVES
8	1	PBG3-1	GASKET - PIGGY BACK, SINGLE SOLENOID, 1/4" & 3/8" VALVE
7	1	PEC3-2	END CAP, PALM, 380 AL, 1/4" & 3/8" VALVE
6	1	AY-SAK3	ASSY - NO DETENT, RTRN TO POS A, CLASSIC SOL W/PALM OVRD, 1/4" & 3/8" VALVES
5	1	V-71	KNOB, BLACK, PALM, (BRASS 5/16-18 INSERT), 1-13/16 DIA X 1-3/8 HEIGHT
4	8	V-38	SCREW, 10-24 X 3/4, SOCKET HEAD CAP
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-6E	BODY - SOLID, PIGGY BACK, ANODIZED, 1/4" SIDE PORT VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235								
DRAWN: RMcKenna		DATE: 3/30/2021										
SCALE: None		SHEET: 1 OF 1		CHECKED: KWaite DATE: 3/30/2021								
TITLE: 1/4" SIDE PORT, SNGL SOL, 2 POS, SPR RTRN, ISO4400 DIN, 120/60, LCKNG OVRD, PALM ASSIST				PART NO.: SAK2EDO								
OPERATOR VOLTAGES <table border="1"> <tr> <th>PART NO</th> <th>REPLACE OPERATOR</th> </tr> <tr> <td>SAK2EDO 12VDC</td> <td>AY-38ED-5</td> </tr> <tr> <td>SAK2EDO 24VDC</td> <td>AY-38ED-8</td> </tr> <tr> <td>SAK2EDO 240/60</td> <td>AY-38ED-17</td> </tr> </table>				PART NO	REPLACE OPERATOR	SAK2EDO 12VDC	AY-38ED-5	SAK2EDO 24VDC	AY-38ED-8	SAK2EDO 240/60	AY-38ED-17	REV.:
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SAK2EDO 240/60	AY-38ED-17											

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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