



POSITION GASKET TO SEAL PILOT HOLE ON SIDE 'B' AS SHOWN.

ALIGN PILOT HOLE AND CENTER CUTOUT ON SIDE 'A' AS SHOWN.

ALIGN HOLES IN GASKET AS SHOWN. (FOR EXTERNAL PILOT, TOP PILOT MUST BE PLUGGED SEE B2-6EZ BODY PRINT)

NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38ED DRAWING FOR REPLACEMENT COILS.

14	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
13	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
12	1	AY-38ED-11	CLASSIC SOLENOID - ISO 4400 DIN, 120/60
11	4	V-1	SCREW, 10-24 X 2, SOCKET HEAD CAP
10	1	V-19	PLUG, SOCKET PIPE 1/8" NPT, 7/8 TAPER, FLUSH SEAL
9	1	PB3-1E	ADAPTOR - SINGLE SOLENOID, 1/4" & 3/8" VALVES
8	1	PBG3-1	GASKET - PIGGY BACK, SINGLE SOLENOID, 1/4" & 3/8" VALVE
7	1	PEC3-2	END CAP, PALM, 380 AL, 1/4" & 3/8" VALVE
6	1	AY-SAK3	ASSY - NO DETENT, RTRN TO POS A, CLASSIC SOL W/PALM OVRD, 1/4" & 3/8" VALVES
5	1	V-71	KNOB, BLACK, PALM, (BRASS 5/16-18 INSERT), 1-13/16 DIA X 1-3/8 HEIGHT
4	8	V-38	SCREW, 10-24 X 3/4, SOCKET HEAD CAP
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-6E	BODY - SOLID, PIGGY BACK, ANODIZED, 1/4" SIDE PORT VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235	
DRAWN: RMckenna		DATE: 3/25/2021			CHECKED: KWaite
SCALE: None		SHEET: 1 OF 1		RELEASED: HWomack	DATE: 3/25/2021
TITLE: 1/4" SIDE PORT, SNGL SOL, 2 POS, SPR RTRN, ISO 4400 DIN, 120/60, PALM ASSIST				PART NO.:	REV.:
				SAK2ED	

OPERATOR VOLTAGES	
PART NO	REPLACE OPERATOR
SAK2ED 12VDC	AY-38ED-5
SAK2ED 24VDC	AY-38ED-8
SAK2ED 240/60	AY-38ED-17



THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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