

POSITION GASKET TO SEAL PILOT HOLE ON SIDE 'B' AS SHOWN.

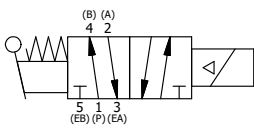
ALIGN PILOT HOLE AND CENTER CUTOUT ON SIDE 'A' AS SHOWN.

ALIGN HOLES IN GASKET AS SHOWN.
(FOR EXTERNAL PILOT, TOP PILOT MUST BE PLUGGED
SEE B2-6EZ BODY PRINT)

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38T DRAWING FOR REPLACEMENT COILS.

15	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
14	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
13	1	AY-SAH3	SPRING SPOOL ASSY - 2 POS., SOL W/HANDLE O'RIDE, 1/4" & 3/8" VALVES
12	1	AY-38T-11	CLASSIC SOLENOID - STANDARD, COMPLETE OPER, TAPPED EXH., 120/60
11	1	V-19	PLUG, SOCKET PIPE 1/8" NPT (#601-3 PITTSBURG PLUG PART #.)
10	4	V-1	SCREW, 10-24 X 2, SOCKET HEAD CAP
9	1	PB3-1E	ADAPTOR - SINGLE SOLENOID, 1/4" & 3/8" VALVES
8	1	PBG3-1	GASKET - PIGGY BACK, SINGLE SOLENOID, 1/4" & 3/8" VALVE
7	1	HE3-1	END CAP, LEVER, 380 AL, 1/4" & 3/8" VALVE
6	1	HL3-24	HAND LEVER WITH KNOB, 1/4" & 3/8" VALVE
5	1	V-7	PIN, ROLL 3/16 X 11/16, STEEL, FOR 1/4 THRU 1/2" HAND, FT & CAM V
4	8	V-38	SCREW, 10-24 X 3/4, SOCKET HEAD CAP
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-6E	BODY - SOLID, PIGGY BACK, ANODIZED, 1/4" SIDE PORT VALVE
FLG	QTY	PART NO	DESCRIPTION

SECTION AT CENTERLINE
VIEW FROM 3 PORT SIDE



OPERATOR VOLTAGES	
PART NO	REPLACE OPERATOR
SAH2T 12VDC	AY-38T-5
SAH2T 24VDC	AY-38T-8
SAH2T 240/60	AY-38T-17

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna		DATE: 11/22/2017		
SCALE: 1 : 1		SHEET: 1 OF 1		CHECKED: KWaite DATE: 11/22/2017 RELEASED: HWomack DATE: 11/22/2017
TITLE: 1/4" SIDE PORT, SNGL SOL, 2 POS, SPR RTRN, SOL SHFT, LEVER ASSIST, CLASSIC SOL, 120/60, TAPPED VENT				PART NO.: SAH2T
THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT				REV.:

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