



POSITION GASKET TO SEAL PILOT HOLE ON SIDE 'B' AS SHOWN.

ALIGN PILOT HOLE AND CENTER CUTOUT ON SIDE 'A' AS SHOWN.

ALIGN HOLES IN GASKET AS SHOWN.  
(FOR EXTERNAL PILOT, TOP PILOT MUST BE PLUGGED  
SEE B2-6EZ BODY PRINT)

NOTES:  
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.  
 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38ML DRAWING FOR REPLACEMENT COILS.

15	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
14	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
13	1	AY-SAH3	SPRING SPOOL ASSY - 2 POS., SOL W/HANDLE O'RIDE, 1/4" & 3/8" VALVES
12	1	AY-38ML-11	CLASSIC SOLENOID - 1/2" NPT CONDUIT, DUST EXCLDR, 120/60
11	1	V-19	PLUG, SOCKET PIPE 1/8" NPT (#601-3 PITTSBURG PLUG PART #.)
10	4	V-1	SCREW, 10-24 X 2, SOCKET HEAD CAP
9	1	PB3-1E	ADAPTOR - SINGLE SOLENOID, 1/4" & 3/8" VALVES
8	1	PBG3-1	GASKET - PIGGY BACK, SINGLE SOLENOID, 1/4" & 3/8" VALVE
7	1	HE3-1	END CAP, LEVER, 380 AL, 1/4" & 3/8" VALVE
6	1	HL3-24	HAND LEVER WITH KNOB, 1/4" & 3/8" VALVE
5	1	V-7	PIN, ROLL 3/16 X 11/16, STEEL, FOR 1/4 THRU 1/2" HAND, FT & CAM V
4	8	V-38	SCREW, 10-24 X 3/4, SOCKET HEAD CAP
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-6E	BODY - SOLID, PIGGY BACK, ANODIZED, 1/4" SIDE PORT VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		<b>AAA PRODUCTS INTERNATIONAL</b> 7114 Harry Hines Blvd Dallas, TX 75235									
DRAWN: RMckenna	DATE: 11/20/2017	CHECKED: KWaite	DATE: 11/20/2017										
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 11/20/2017										
TITLE: <b>1/4" SIDE PORT, SNGL SOL, 2 POS, SPR RTRN, SOL SHFT, LEVER ASSIST, MOLD-OVER, 120/60, DUST EXCLDR</b>			PART NO.:	SAH2ML									
OPERATOR VOLTAGES <table border="1"> <tr> <th>PART NO</th> <th>REPLACE OPERATOR</th> </tr> <tr> <td>SAH2ML 12VDC</td> <td>AY-38ML-5</td> </tr> <tr> <td>SAH2ML 24VDC</td> <td>AY-38ML-8</td> </tr> <tr> <td>SAH2ML 240/60</td> <td>AY-38ML-17</td> </tr> </table>				PART NO	REPLACE OPERATOR	SAH2ML 12VDC	AY-38ML-5	SAH2ML 24VDC	AY-38ML-8	SAH2ML 240/60	AY-38ML-17	REV.:	
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SAH2ML 240/60	AY-38ML-17												

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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