



POSITION GASKET TO SEAL PILOT HOLE ON SIDE 'B' AS SHOWN.

ALIGN PILOT HOLE AND CENTER CUTOUT ON SIDE 'A' AS SHOWN.

ALIGN HOLES IN GASKET AS SHOWN.
(FOR EXTERNAL PILOT, TOP PILOT MUST BE PLUGGED
SEE B2-6EZ BODY PRINT)

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38M DRAWING FOR REPLACEMENT COILS.

15	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
14	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
13	1	AY-SAH3	SPRING SPOOL ASSY - 2 POS., SOL W/HANDLE O'RIDE, 1/4" & 3/8" VALVES
12	1	AY-38M-11	CLASSIC SOLENOID - 1/2" NPT CONDUIT, 120/60
11	1	V-19	PLUG, SOCKET PIPE 1/8" NPT (#601-3 PITTSBURG PLUG PART #.)
10	4	V-1	SCREW, 10-24 X 2, SOCKET HEAD CAP
9	1	PB3-1E	ADAPTOR - SINGLE SOLENOID, 1/4" & 3/8" VALVES
8	1	PBG3-1	GASKET - PIGGY BACK, SINGLE SOLENOID, 1/4" & 3/8" VALVE
7	1	HE3-1	END CAP, LEVER, 380 AL, 1/4" & 3/8" VALVE
6	1	HL3-24	HAND LEVER WITH KNOB, 1/4" & 3/8" VALVE
5	1	V-7	PIN, ROLL 3/16 X 11/16, STEEL, FOR 1/4 THRU 1/2" HAND, FT & CAM V
4	8	V-38	SCREW, 10-24 X 3/4, SOCKET HEAD CAP
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-6E	BODY - SOLID, PIGGY BACK, ANODIZED, 1/4" SIDE PORT VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235	
DRAWN: RMckenna		DATE: 5/10/2017			CHECKED: KWaite
SCALE: 1 : 1		SHEET: 1 OF 1		RELEASED: HWomack	DATE: 5/10/2017
TITLE: 1/4" SIDE PORT, SNGL SOL, 2 POS, SPR RTRN, SOL SHFT, LEVER ASSIST, MOLD-OVER, 120/60				PART NO.: SAH2M	REV.:

OPERATOR VOLTAGES	
PART NO	REPLACE OPERATOR
SAH2M 12VDC	AY-38M-5
SAH2M 24VDC	AY-38M-8
SAH2M 240/60	AY-38M-17

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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