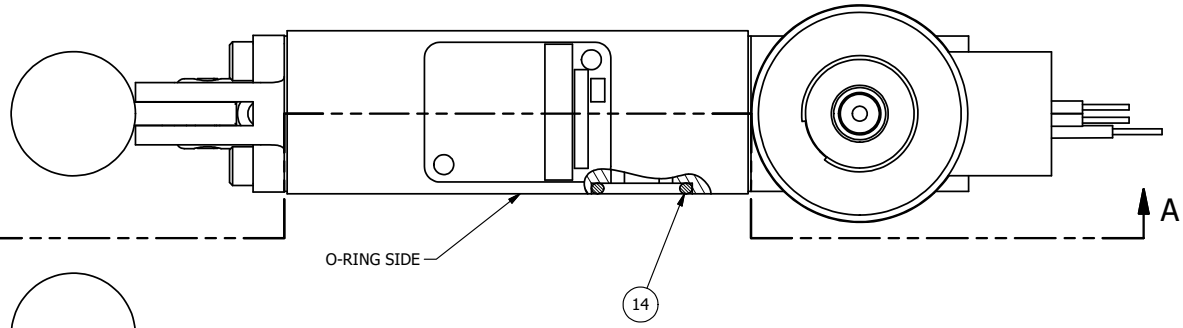
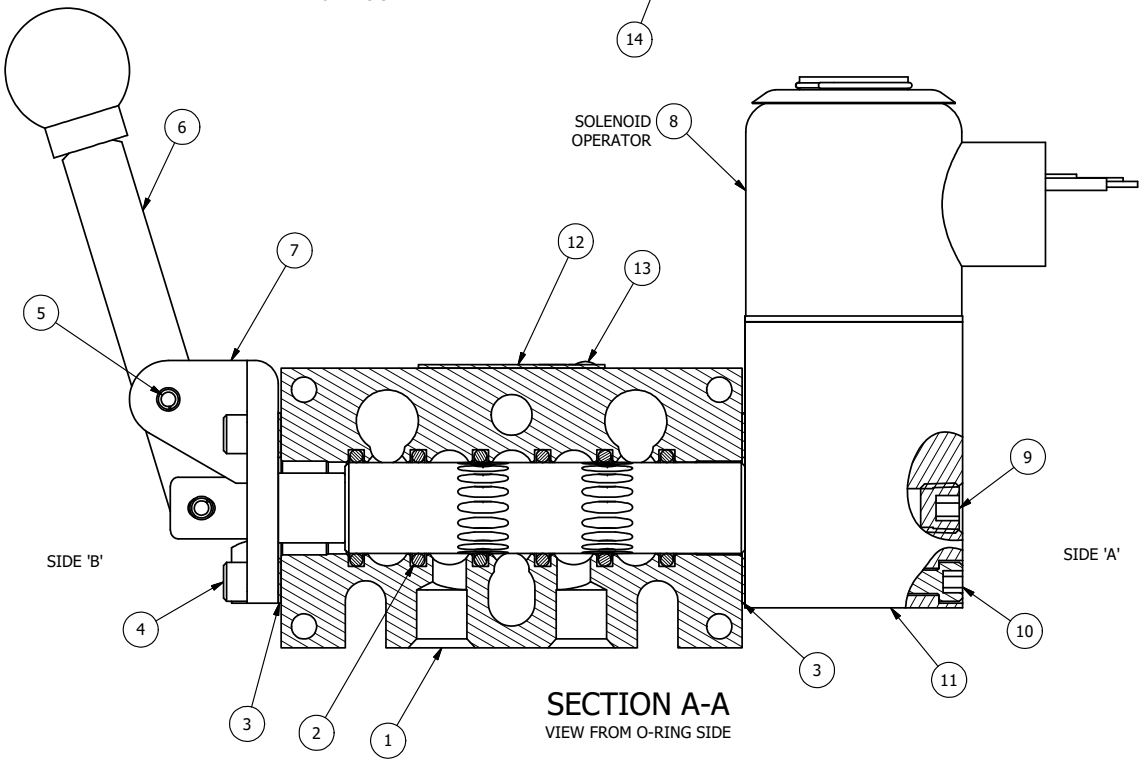


POSITION GASKET ON END OF VALVE TO ALIGN PILOT HOLES, SIDE 'B' ONLY

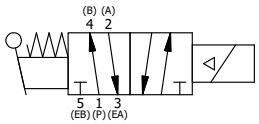
POSITION GASKET ON END OF VALVE TO SEAL PILOT HOLE IF PRESENT, SIDE 'A' ONLY

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW.



SECTION A-A
VIEW FROM O-RING SIDE

FLG	QTY	PART NO	DESCRIPTION
14	3	V-110	O-RING, BUNA-N, 70 DURO, AS-114, (REF 5/8 X 13/16 X 3/32), 1/4" SLEEVE, 1/2" SUB, STACK
13	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
12	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
11	1	AY-BSAH3	ASSY - NO DETENT, RTRN TO POS A, SOL W/LEVER OVRD, 1/4" & 3/8" STACK VALVES
10	4	V-1	SCREW, 10-24 X 2, SOCKET HEAD CAP
9	1	V-19	PLUG, SOCKET PIPE 1/8" NPT, 7/8 TAPER, FLUSH SEAL
8	1	AY-38X-11	CLASSIC SOLENOID - EXPLOSION PROOF, 120/60VAC, 38.5VDC, 110/50VAC
7	1	HE3-4	ENDCAP - HAND OPERATOR, 303 STAINLESS, 1/4" & 3/8" STACK VALVE
6	1	HL3-24	HAND LEVER WITH KNOB, 1/4" & 3/8" VALVE
5	1	V-542	PIN, ROLL 3/16 X 1/2 ZINC PLATED STEEL FOR HE3-4 END CAP
4	4	V-162	SCREW, 10-24 X 5/8, SOCKET HEAD CAP
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-10E	FINISHED - SOLID BODY, UPPER PILOTS, 1/4" STACKING VALVE



OPERATOR VOLTAGES	
PART NO	REPLACE OPERATOR
BSAH2X 240/60	AY-38X-17
BSAH2X 24VDC	AY-38X-8
BSAH2X 12VDC	AY-38X-5

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED
2-PL DECIMAL ± .01
3-PL DECIMAL ± .005
FRACTIONAL ± 1/64
ANGULAR ± 1/2'

AAA PRODUCTS INTERNATIONAL
7114 Harry Hines Blvd
Dallas, TX 75235

DRAWN: RMcKenna DATE: 8/14/2017
CHECKED: KWaite DATE: 8/14/2017
SCALE: 1 : 1 SHEET: 1 OF 1
RELEASED: HWomack DATE: 8/14/2017

TITLE: 1/4" STACK, SNGL SOL, 2 POS, SPR RTRN, SOL SHFT, LEVER ASSIST, EXPL PROOF, 120/60

PART NO.: BSAH2X

REV.:

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