

POSITION GASKET ON END OF VALVE TO ALIGN PILOT HOLES, SIDE 'B' ONLY

POSITION GASKET ON END OF VALVE TO SEAL PILOT HOLE IF PRESENT, SIDE 'A' ONLY

NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38M DRAWING FOR REPLACEMENT COILS.

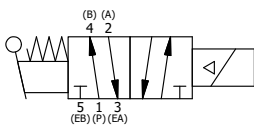
14	3	V-110	O-RING, BUNA-N, 70 DURO, AS-114, (REF 5/8 X 13/16 X 3/32), 1/4" SLEEVE, 1/2" SUB, STACK
13	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
12	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
11	1	AY-BSAH3	ASSY - NO DETENT, RTRN TO POS A, SOL W/LEVER OVRD, 1/4" & 3/8" STACK VALVES
10	4	V-1	SCREW, 10-24 X 2, SOCKET HEAD CAP
9	1	V-19	PLUG, SOCKET PIPE 1/8" NPT (#601-3 PITTSBURG PLUG PART #.)
8	1	AY-38M-11	CLASSIC SOLENOID - 1/2" NPT CONDUIT, 120/60
7	1	HE3-4	ENDCAP - HAND OPERATOR, 303 STAINLESS, 1/4" & 3/8" STACK VALVE
6	1	HL3-24	HAND LEVER WITH KNOB, 1/4" & 3/8" VALVE
5	1	V-542	PIN, ROLL 3/16 X 1/2 ZINC PLATED STEEL FOR HE3-4 ENDCAP
4	4	V-162	SCREW, 10-24 X 5/8, SOCKET HEAD CAP
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-10E	FINISHED - SOLID BODY, UPPER PILOTS, 1/4" STACKING VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS
 UNLESS OTHERWISE SPECIFIED
 2-PL DECIMAL ± .01
 3-PL DECIMAL ± .005
 FRACTIONAL ± 1/64
 ANGULAR ± 1/2°



DRAWN: RMckenna	DATE: 5/10/2017	CHECKED: KWaite	DATE: 5/10/2017
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 5/10/2017
TITLE: 1/4" STACK, SNGL SOL, 2 POS, SPR RTRN, SOL SHFT, LEVER ASSIST, MOLD-OVER, 120/60		PART NO.:	REV.:
		BSAH2M	

OPERATOR VOLTAGES	
PART NO	REPLACE OPERATOR
BSAH2M 12VDC	AY-38M-5
BSAH2M 24VDC	AY-38M-8
BSAH2M 240/60	AY-38M-17



THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

D:\Engineering\Product Valve Assembly\Classic\SA\DWG\BSAH2M.dwg