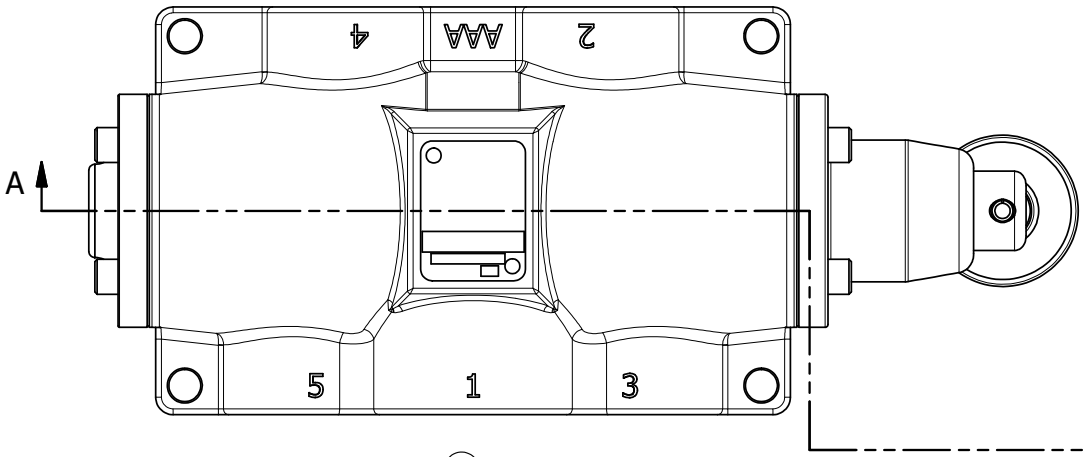
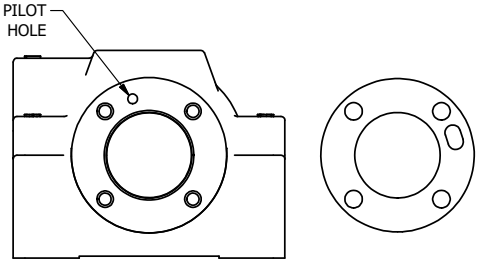
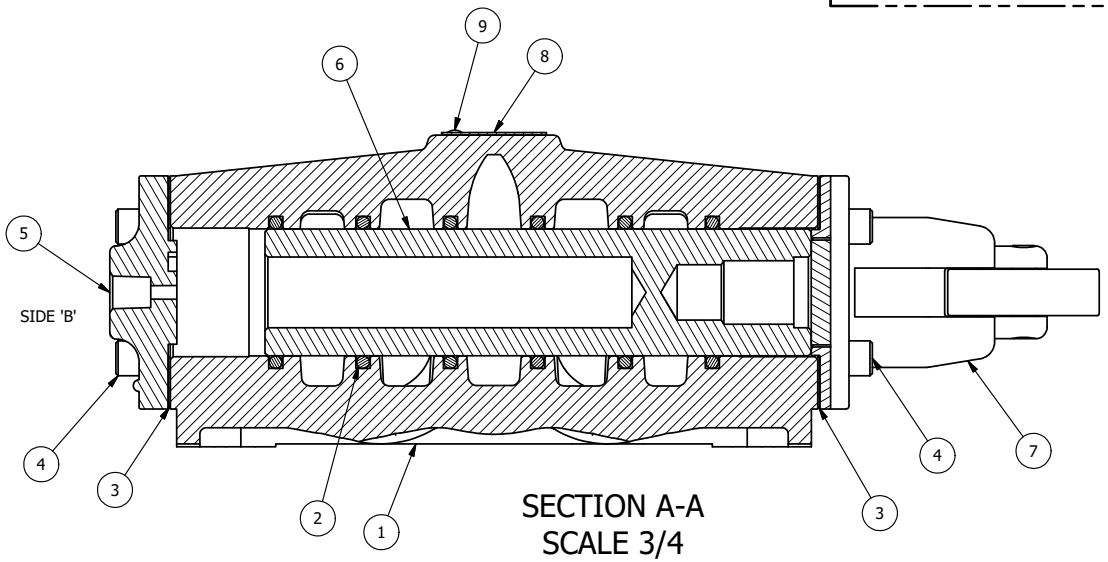


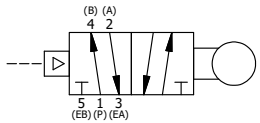


POSITION GASKET ON END OF VALVE SO
GASKET SEALS PILOT HOLE
BOTH SIDES (SIDE 'A' SHOWN)

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
2) SEE AY-C8 ASSEMBLY PRINT FOR CAM OPERATOR PARTS DETAIL.



SECTION A-A
SCALE 3/4
VIEW FROM 3 PORT SIDE



FLG	QTY	PART NO	DESCRIPTION
9	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
8	1	AN-115	BLANK NAMEPLATE FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES.
7	1	AY-C8	ASSY - CAM OPERATOR, 3/4" & 1" VALVES
6	1	S8	SPOOL - STANDARD, 2 POS, CLSD CTR, 3/4" & 1" VALVE
5	1	PEC48	END CAP, PILOT, 380 AL, 1/2", 3/4" & 1" VALVES
4	8	V-46	SCREW, 1/4-20 X 3/4, SOCKET HEAD CAP
3	2	ECG48	GASKET - END CAP, 1/2", 3/4" & 1" VALVE
2	6	V-30	O-RING, BUNA-N, 70 DURO, AS-220, (REF 1-3/8 X 1-5/8 X 1/8), 3/4" & 1" VALVES
1	1	B8-1	BODY, 1" SIDE PORT, UPPER PILOTS, ANODIZED

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED	2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2'	AAA PRODUCTS INTERNATIONAL	**AAA PRODUCTS INTERNATIONAL** **7114 Harry Hines Blvd** **Dallas, TX 75235**
DRAWN: RMcKenna	DATE: 9/25/2014	CHECKED: KWaite	DATE: 3/25/2015
SCALE: 3/4	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 3/25/2015
TITLE: 1" SIDE PORT, CAM ROLLER, 2 POS, FRICTION POS, PILOT RTRN, CAM ROTATED 90D		PART NO.: CR8R	REV.:

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

D:\Engineering\Product\Valve\Assembly\Cam\CR\DWG\CR8R.idw