

POSITION ECG48-1 GASKET ON END OF VALVE SO GASKET SEALS UPPER PILOT HOLE AND OPENS LOWER PILOT TO VALVE, SIDE 'B' ONLY

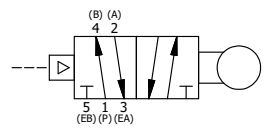
POSITION ECG48 GASKET ON END OF VALVE SO GASKET SEALS ALL PILOT HOLES, SIDE 'A' ONLY

NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
 2) SEE AY-C4 ASSEMBLY PRINT FOR CAM OPERATOR PARTS DETAIL.

FLG	QTY	PART NO	DESCRIPTION
11	1	SPK-4	KIT - SUBPLATE MOUNT, 1/2" SUBPLATE VALVES
10	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
9	1	AN-115	BLANK NAMEPLATE FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES.
8	1	AY-C4	ASSY - CAM OPERATOR, 1/2" VALVES
7	1	ECG48	GASKET - END CAP, 1/2", 3/4" & 1" VALVE
6	1	S4	SPOOL - STANDARD, 2 POS, CLSD CTR, 1/2" VALVE
5	1	PEC48	END CAP, PILOT, 380 AL, 1/2", 3/4" & 1" VALVES
4	8	V-46	SCREW, 1/4-20 X 3/4, SOCKET HEAD CAP
3	1	ECG48-1	GASKET - END CAP, LOWER PILOT, 1/2", 3/4" & 1" VALVE
2	6	V-6	O-RING, BUNA-N, 70 DURO, AS-216, (REF 1-1/8 X 1-3/8 X 1/8), 1/2" VALVES, 1" SUBPLATE
1	1	BP4-4	BODY, 1/2" SUBPLATE, LOWER & UPPER PILOT

SECTION A-A
 SCALE 1 : 1
 VIEW FROM 3 PORT SIDE

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna	DATE: 9/25/2014	CHECKED: KWaite	DATE: 3/25/2015	
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 3/25/2015	
TITLE: 1/2" SUBPLATE, CAM, 2 POS, FRICTION POS, PILOT RTRN, CAM ROTATED 90D			PART NO.: CR4PR	REV.:



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