



NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
 2) SEE AY-C4 ASSEMBLY PRINT FOR CAM OPERATOR PARTS DETAIL.

FLG	QTY	PART NO	DESCRIPTION
9	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, 316 STAINLESS STEEL
8	1	AN-115	BLANK NAMEPLATE FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES.
7	1	AY-C4	ASSY - CAM OPERATOR, 1/2" VALVES
6	1	S4	SPOOL - STANDARD, 2 POS, CLSD CTR, 1/2" VALVE
5	1	PEC48	END CAP, PILOT, 300 AL, 1/2", 3/4" & 1" VALVES
4	8	V-46	SCREW, 1/4-20 X 3/4 SHCS, HOLDS E.C TO 1/2-1" VALVES
3	2	ECG48	GASKET - END CAP, 1/2", 3/4" & 1" VALVE
2	6	V-6	O-RING, 1 1/8 X 1 3/8 X 1/8 CS 70 D.FOR 1/2 VALVE & 1"SP(V-90) BUNA-N
1	1	B4-1	BODY, 1/2" SIDE PORT, UPPER PILOTS, ANODIZED

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RHuffstetter	DATE: 11/19/1999	CHECKED: KWaite	DATE: 3/25/2015	
SCALE: 1:1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 3/25/2015	
TITLE: 1/2" SIDE PORT, CAM, 2 POS, FRICTION POS, PILOT RTRN			PART NO.: CR4	REV.: A

A	NO.	DATE	REVISION
	1	8/3/99	REDRAWN AND CONV TO CAD

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

D:\Engineering\Inventory Files\Internal Drawings\Valves Assembly\Cam\CR4.dwg