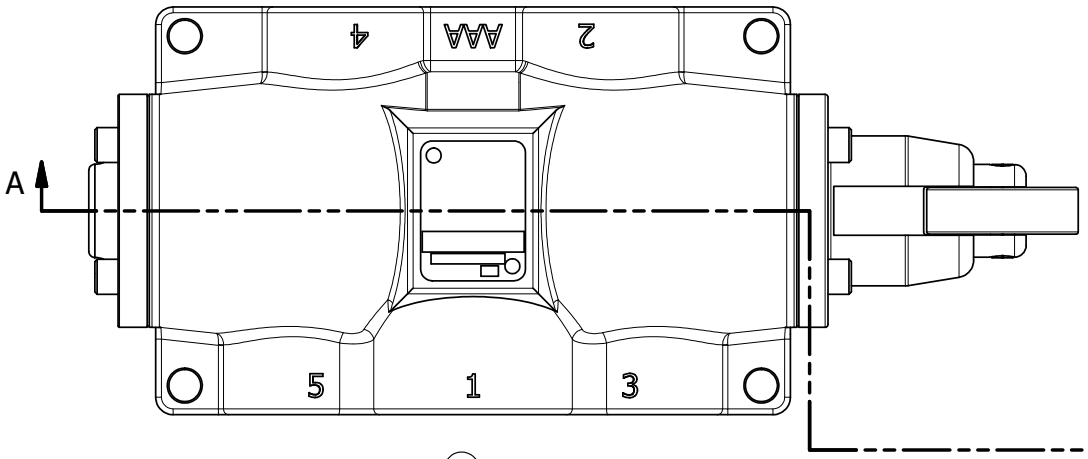
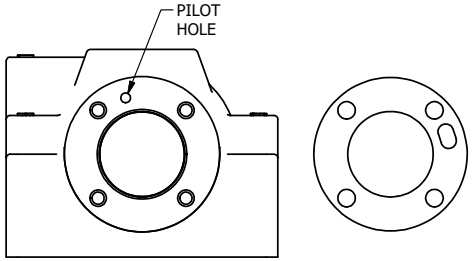
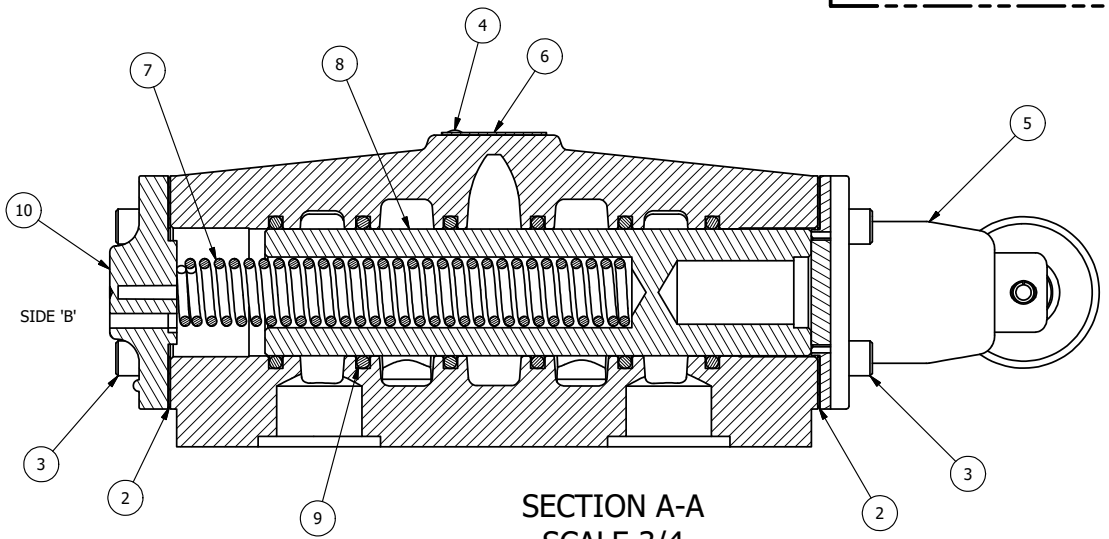


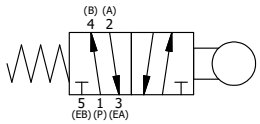

POSITION GASKET ON END OF VALVE SO
GASKET SEALS PILOT HOLE,
BOTH SIDES (SIDE 'A' SHOWN)

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
2) SEE AY-C8 ASSEMBLY PRINT FOR CAM OPERATOR PARTS DETAIL.




SECTION A-A
SCALE 3/4
VIEW FROM 3 PORT SIDE

| FLG | QTY | PART NO | DESCRIPTION |
|---|---|---|---|
| 11 | 1 | SPK-8 | KIT - SUBPLATE MOUNT, 1" SUBPLATE VALVES |
| 10 | 1 | PEC48-3 | END CAP, VENTED, 380 AL, 1/2", 3/4" & 1" VALVES |
| 9 | 6 | V-30 | O-RING, BUNA-N, 70 DURO, AS-220, (REF 1-3/8 X 1-5/8 X 1/8), 3/4" & 1" VALVES |
| 8 | 1 | S8 | SPOOL - STANDARD, 2 POS, CLSD CTR, 3/4" & 1" VALVE |
| 7 | 1 | CS8 | SPRING - RETURN, 3/4" & 1" VALVES |
| 6 | 1 | AN-114 | NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS |
| 5 | 1 | AY-C8 | ASSY - CAM OPERATOR, 3/4" & 1" VALVES |
| 4 | 2 | V-212 | SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL |
| 3 | 8 | V-46 | SCREW, 1/4-20 X 3/4, SOCKET HEAD CAP |
| 2 | 2 | ECG48 | GASKET - END CAP, 1/2", 3/4" & 1" VALVE |
| 1 | 1 | BP8-1 | BODY, 1" SUBPLATE, UPPER PILOTS, ANODIZED |




| | | | |
|---|---|---|---|
| LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED | 2-PL DECIMAL ± .01<br>3-PL DECIMAL ± .005<br>FRACTIONAL ± 1/64<br>ANGULAR ± 1/2' | AAA PRODUCTS INTERNATIONAL<br>7114 Harry Hines Blvd<br>Dallas, TX 75235 | |
| DRAWN: RMcKenna | DATE: 6/28/2005 | CHECKED: KWaite | DATE: 3/25/2015 |
| SCALE: 3/4 | SHEET: 1 OF 1 | RELEASED: HWomack | DATE: 3/25/2015 |
| TITLE: 1" SIDE PORT, CAM, 2 POS, SPRING RTRN | | PART NO.: CO8P | REV.: |

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

D:\Engineering\Product\Valves\Assembly\Cam\CO1pt\GC\CO8P.dw