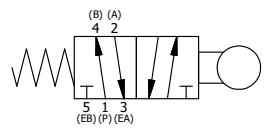


POSITION GASKET ON END OF VALVE SO GASKET SEALS PILOT HOLE, BOTH SIDES (SIDE 'A' SHOWN)

NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
 2) SEE AY-C4 ASSEMBLY PRINT FOR CAM OPERATOR PARTS DETAIL.

FLG	QTY	PART NO	DESCRIPTION
11	1	SPK-4	KIT - SUBPLATE MOUNT, 1/2" SUBPLATE VALVES
10	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
9	1	AN-114	NAME PLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS.
8	1	AY-C4	ASSY - CAM OPERATOR, 1/2" VALVES
7	1	S4	SPOOL - STANDARD, 2 POS, CLSD CTR, 1/2" VALVE
6	1	CS4	SPRING - RETURN, 1/2" VALVES
5	1	PEC48-3	END CAP, VENTED, 380 AL, 1/2", 3/4" & 1" VALVES
4	8	V-46	SCREW, 1/4-20 X 3/4, SOCKET HEAD CAP
3	2	ECG48	GASKET - END CAP, 1/2", 3/4" & 1" VALVE
2	6	V-6	O-RING, BUNA-N, 70 DURO, AS-216, (REF 1-1/8 X 1-3/8 X 1/8), 1/2" VALVES, 1" SUBPLATE
1	1	BP4-1	BODY, 1/2" SUBPLATE, UPPER PILOTS, ANODIZED

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna	DATE: 4/7/2014	CHECKED: KWaite	DATE: 3/25/2015	
SCALE: 1:1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 3/25/2015	
TITLE: 1/2" SUBPLATE, CAM, 2 POS, SPRING RTRN			PART NO.: CO4P	REV.:



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