



POSITION GASKET ON END OF VALVE TO SEAL PILOT HOLE IF PRESENT, BOTH SIDES (SIDE 'B' SHOWN)

SECTION A-A
SCALE 1 : 1

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.

12	3	V-110	O-RING, BUNA-N, 70 DURO, AS-114, (REF 5/8 X 13/16 X 3/32), 1/4" SLEEVE, 1/2" SUB, STACK
11	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
10	1	AN-114	NAME PLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS.
9	1	AY-C3	CAM OPERATOR ASSEMBLY, 1/4" & 3/8" VALVES
8	4	V-38	SCREW, 10-24 X 3/4, SOCKET HEAD CAP
7	1	S3	SPOOL - STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
6	1	CS3	SPRING - RETURN, (EXCEPT HO, KO & PO) 1/4" & 3/8" VALVES
5	1	SEC3	END CAP, 304 STAINLESS STEEL, 1/4" & 3/8" VALVE
4	4	V-37	SCREW, 10-24 X 1/2, SOCKET HEAD CAP
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-10E	FINISHED - SOLID BODY, UPPER PILOTS, 1/4" STACKING VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS
UNLESS OTHERWISE SPECIFIED
2-PL DECIMAL ± .01
3-PL DECIMAL ± .005
FRACTIONAL ± 1/64
ANGULAR ± 1/2°

AAA PRODUCTS INTERNATIONAL
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DRAWN: RMckenna DATE: 9/25/2014 CHECKED: KWaite DATE: 3/25/2015
SCALE: 1 : 1 SHEET: 1 OF 1 RELEASED: HWomack DATE: 3/25/2015

TITLE: 1/4" STACK, CAM, 2 POS, SPRING RTRN, CAM ROTATED 90D	PART NO.: BCO2R	REV.:
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THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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