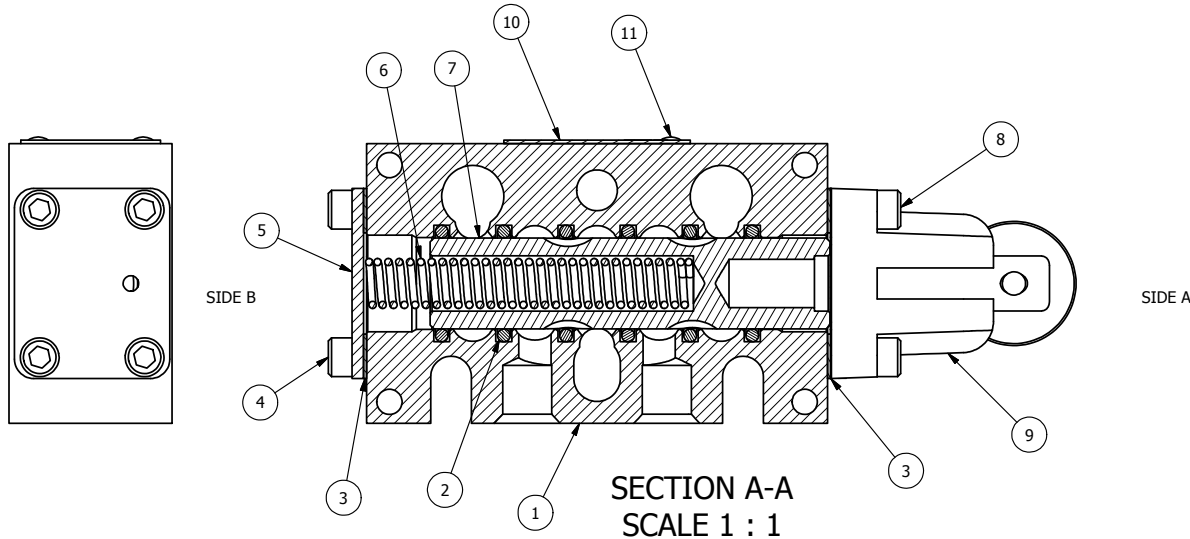
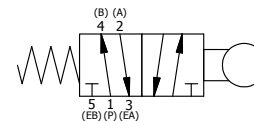


POSITION GASKET ON END OF VALVE TO SEAL PILOT HOLE IF PRESENT, BOTH SIDES (SIDE 'B' SHOWN)



12	3	V-110	O-RING, 5/8 X 13/16 X 3/32 BUNA 70 D. FOR 1/4 SLEEVE VALVES & STACKING MANIFOLD
11	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, 316 STAINLESS STEEL
10	1	AN-114	NAME PLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS.
9	1	AY-C3R	CAM OPERATOR ASSEMBLY, ROTATED, 1/4" & 3/8" VALVES
8	4	V-38	SCREW, 10-24 X 3/4 SHCS, FOR 3/8" CAST END CAP
7	1	S3	SPOOL - STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
6	1	CS3	SPRING - RETURN, (EXCEPT HO, KO & PO) 1/4" & 3/8" VALVES
5	1	SEC3	END CAP, STEEL, ZINC PLT, 1/4" & 3/8" VALVE
4	4	V-37	SCREW, 10-24 X 1/2 SHCS, FOR 1/8" STEEL END CAPS
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, STD BODY, VITON, 1/4" & 3/8" VALVES
1	1	B2-10E	FINISHED - SOLID BODY, UPPER PILOTS, 1/4" STACKING VALVE
FLG	QTY	PART NO	DESCRIPTION

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.



LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RHuffstetter		DATE: 3/7/2002		
SCALE: 1:1		SHEET: 1 OF 1		RELEASED: HWomack
TITLE: 1/4" STACK, CAM, 2 POS, SPRING RTRN		PART NO.: BCO2		REV.: B

B	10/17/06	CHANGED GASKET FROM BG3 TO ECG3.
A	7/20/05	CHANGED GASKET FROM NEG3 TO BG3.
NO.	DATE	REVISION

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

P:\Engineering\Inventory Files\Internal Drawings\Valves Assembly\Cam\CO2\BCO2.dwg